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The Mining Journal, RAILWAY AND COMMERCIAL GAZETTE;

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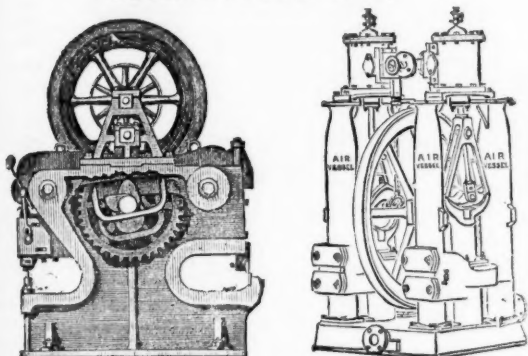
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LONDON, SATURDAY, NOVEMBER 2 1878.

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PARIS, 1867.
BRONZE MEDAL, 1867.



ORDER OF THE CROWN OF PRUSSIA.



FALMOUTH, 1867.
SILVER MEDAL, 1867.

A DIPLOMA—HIGHEST OF ALL AWARDS—given by the
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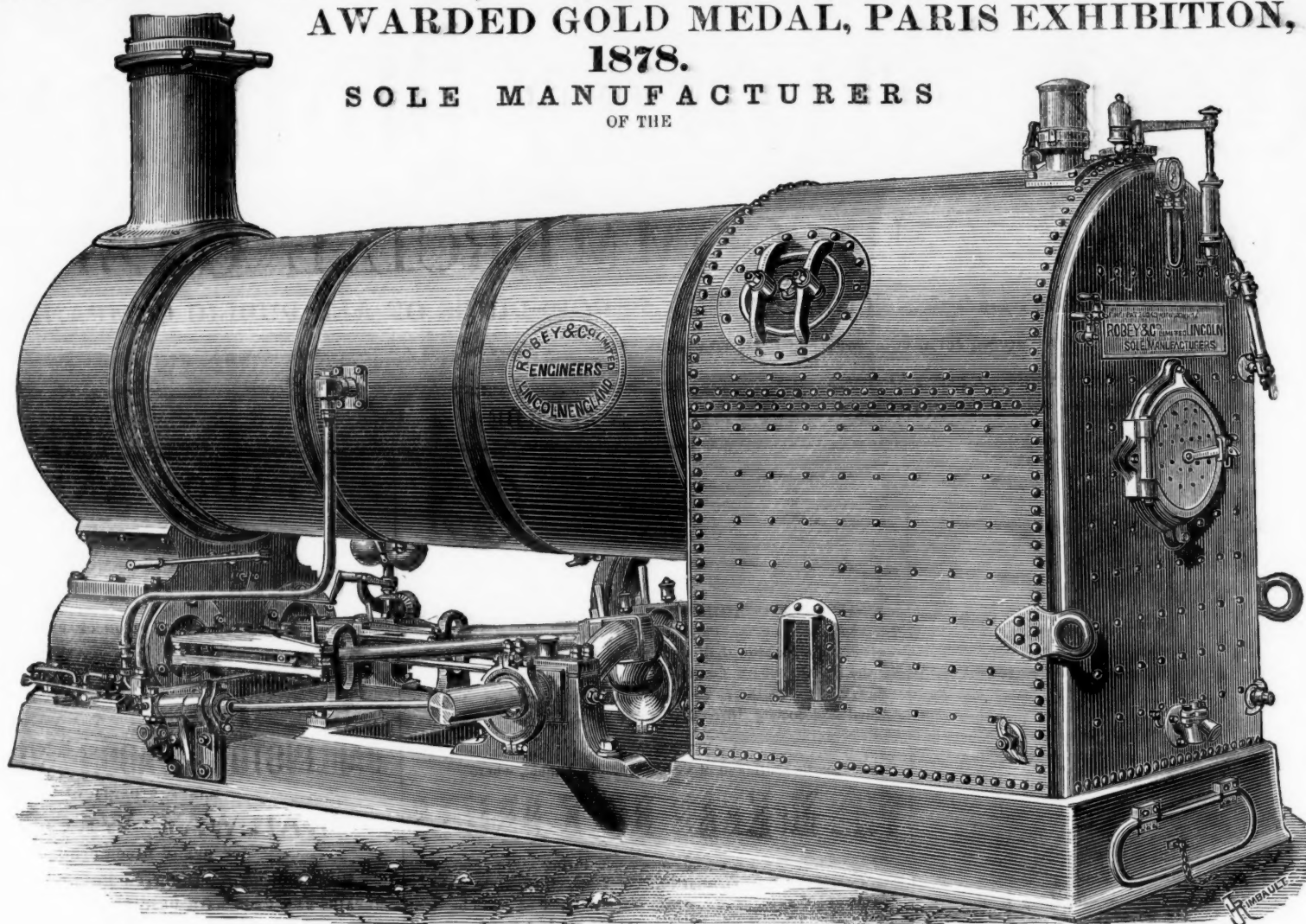
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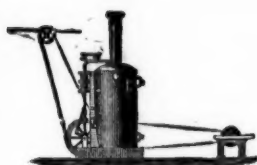
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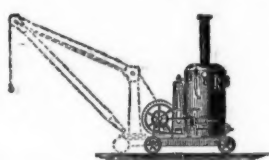
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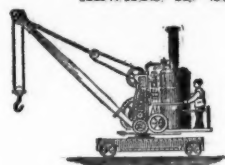
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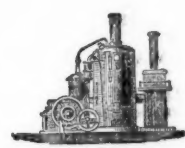
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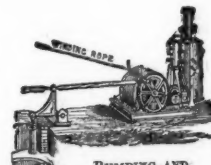
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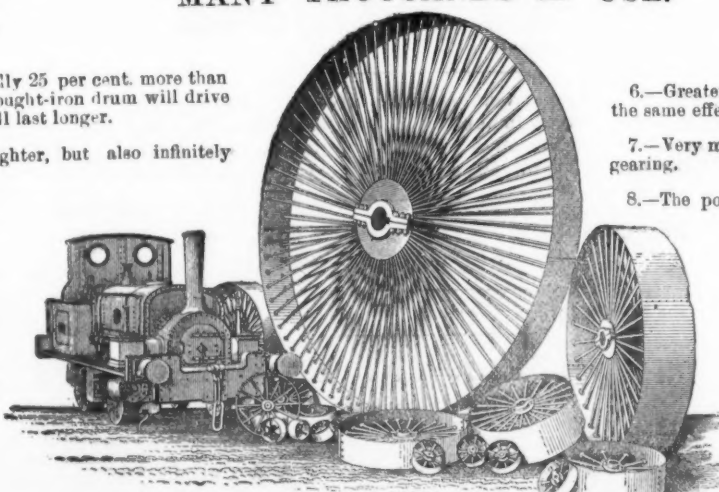
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ADVANTAGES.

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Original Correspondence.

TIN MINING IN LARUT—No. II.

By P. DOYLE, C.E., F.S.S., M.R.A.S.

(Formerly of the Kurhurballee Collieries, East Indian Railway, Bengal.)

The health, social mode of living, and prosperity of the miners in Larut are—comparatively with those of the neighbouring states—good, due undoubtedly to their more profitable labour. They appear to understand the benefits of co-operation, and in many of their industries there is an association of labour as well as capital—capabilities for organisation and self-government being a national characteristic. The Chinese remain Chinese in whatever nation or place they may be, the worst feature being their clannishness—their national individuality. They are the slaves of custom, doing everything by precedent, being disdainfully averse to improvement, which their peculiar religion and excessive superstition greatly aids and abets. They are proverbially industrious and enterprising—constant plodding and dogged perseverance that progresses "slow but sure," being regular in their habits, eating and resting each day at regular hours, there being no variation in their conduct. Gambling appears to be the besetting sin of the Chinese in Larut as elsewhere, and its prevention being impossible the Government has very wisely licensed the vice, bringing it better under control and restricting its action, besides affording a remunerative source of income to the state. It is practised universally among the Chinese, and they go about it with a recklessness which does not accord with their usual safe business habits. It is a rare and a curious sight to see a drunken Chinaman, none drinking enough to be called drunkards. But the habit of opium eating and smoking, more particularly the latter, among them is almost as universal as that of gambling. Many partake of the drug moderately, finding relief from the day's labour in the opium pipe at night. These negative traits of character would necessarily be incomplete without a reference to the sanguinary encounters which sometimes ensue when rival factions of the Chinese come into hostile contact, during which it is said that John Chinaman's celestial face is transformed into the visage of a demon! Before concluding this long, but not altogether unavoidable, digression it may be well to mention that these people arrive at all parts of the Archipelago in vast numbers every year, and there can be no doubt that the "celestial" will be an important factor on the Pacific Coast lines wherever hard earnest work by human hands has to be performed. It is only necessary to allude to the influence which they have already exercised in California and Queensland in depreciating European, or rather "white" labour, leaving the political aspects of the "Chinese Immigration Question" to statesmen.

The mine holdings vary in extent from one to twenty orlongs, the boundaries of which are always changing from the irregular and unsystematic mode of working adopted by the Chinese, coupled with the fact that no "register" has ever been kept of the limits or extent of the allotments. Further, the existing system of granting metalliferous land in Larut for mining operations is very unsatisfactory as regards the tenure under which such lands are held. The system for a long time in operation is a "pass," supposed to be renewable yearly, which offers no security of any value in the money market, and it is satisfactory to record that Mr. Low, H. B. M.'s Resident, is exerting his best endeavours to rectify the defect by the introduction of leases, as a security to encourage the expenditure of capital, leaving the revenue that would as a consequence accrue to the state aside. The form of lease which he suggested, and which is most likely to be adopted, requires and provides for a certain number of men to be constantly and steadily employed in working the holding, 21 years being the period judiciously selected for the duration of the lease.

The liberty which has been granted to Chinese miners of choosing the ground for their work has caused a large quantity to be rendered unfit to be worked hereafter. There having been no regulations regarding the opening and abandoning of a mine, the finest localities were not unfrequently converted into pools, and thus for the most part entirely lost to Government. In consequence also of this want of system and proper supervision which had until very recently prevailed, much valuable tin-bearing land has been covered up by the neighbouring workings, and is now comparatively inaccessible, and left untouched among the abandoned workings. The method of starting a mine in Larut is somewhat as follows:—"The undertaker," after obtaining a claim license, is frequently unable to provide more than the Kongsee and smelting-houses, tools, and pumping machinery, besides, of course, collecting or importing the gang of coolies. In such cases he has to resort to an "advancer" for the working expenses, including the food and necessities of his coolies. The conditions under which the advancer agrees to supply these requirements vary very much, but are, in some form or other, embodied in the following:—(1) Obtaining a tenth of the gross proceeds of the mine, in addition to a certain fixed high rate of interest—frequently 36 per cent. per annum—on the value of the articles supplied; (2) receiving the privilege of taking over the output of the mine at \$2 per bhara—equivalent to about 4 per cent.—below the ruling market rate, with an enhancement—corresponding with the interest mentioned in 1—on the bazaar rates of provisions and necessities; (3) purchasing the speculator's claim, but keeping his interest alive in the working for a tenth of the yield, making his own arrangements with the coolies, and appropriating the residual balance, if any. It sometimes, however, happens that the undertaker and advancer are one and the same individual, which, of course, tends greatly to simplify matters.

All payments to coolies go through the hang kong, or head coolie, who is the middle-man. As might be expected, the coolies' wages are paid differently, according to circumstances—some by a share in the results, others by petty contract or task, and some few by monthly wages. Individual earnings range from \$6 to \$8 per mensem, food and necessities costing \$3 to \$4, leaving apparently a comparatively large balance, but, from the objectionable custom in vogue of only adjusting accounts once a year, the unfortunate coolie is compelled to exist on supplies advanced at an enormous increase on the bazaar prices, and as a consequence receives very little, if anything, at the final settlement. The miners' dietary is very simple, and generally consists of rice, with a little dried fish and a small quantity of vegetables, with pork on feast days. This is the usual messing provided for them at the kongsies, which are supplied with any additional luxuries from the stores in Thaiping, Kotah, and Kamunting—the articles most in request being opium, shamshu (spirit distilled from rice wine), cakes, fruits, &c. In some few of the kongsies there is a shop on the premises, and in, round, and about the workings small vegetable garden plots have sprung up—a pleasant relief to the monotony of spoil bank and pit of which the mining areas is composed.

The following are the current bazaar prices in Larut, which may possibly interest English readers:—Opium, per ball of three catties, \$18; salt fish (small), per picul, \$6; rice, per picul, \$4-20; oil, per picul, \$16; trousers (each), 50 cents; coats (each), 65 cents. The mine prices being from 30 to 70 per cent. in advance of these. There can be no doubt that the advancer's profits are great: but the risk which he has to undergo at times is also very great in proportion. The exact relation between undertaker, coolie, and advancer has never been defined, and is altogether in a very unsatisfactory condition—the custom varying in different mines, and even in the same mine at different times. The system of paying regular wages to the coolies is gradually but surely coming into force, and the best plan of working after all—Government being powerless for the system of trucking, by which the advancer, as a rule, enriched himself by despoiling the coolie: there will evidently be less liability to the complications which always bewilder the poor coolie, who will have more control over his earnings, and be left to his option as to the store which he may be inclined to patronise for supplies, or the disposal of his money generally. It has been correctly remarked by one who knows the Chinese, and has seen them work, that more than any nation it is necessary they should have a personal interest in their work. The nature of the ground in hand

precludes the universal adoption in the mines of the system in force in Europe and elsewhere of letting out the work in small portions; besides, an insuperable difficulty would be that the Chinese would not undertake such work without an advance, and if they found that they had miscalculated a contract they would not work at all. A Mines Regulation Act would by no means be a premature measure to introduce into the country. The extension of mining interests at the present accelerating rate will before long render it absolutely necessary. By some former rules for the working the mines—more honoured in the breach than the observance—the hours of working were fixed at 6 to 9 A.M., and at 1 to 4-30 P.M. But this time was neither adhered to nor enforced. The working day varies from six to eight hours, according to agreement, the coolies having the option working overtime outside these hours, but under the restriction of selling the output thus obtained to the advance, besides giving him a fifth of the result for the use of implements, or rather mining tools and plant. This rule being evidently unfair, open to abuse, and in other respects objectionable, is fast dying out, being avoided by special agreement. There are 16 privileged holidays sanctioned by custom in the Larut mines.

Although the Chinese in general are largely experienced, active, and indefatigable in working their mining grounds, their mode of operation is still very imperfect, and susceptible of great improvement. The *modus operandi* of tin mining in Larut may be presented under four heads—firstly, excavating or getting the tin ore; secondly, pumping, or keeping the excavation free of the water which would otherwise retard progress; thirdly, washing or separating the ore from the earth, clay, sand, and pebbles with which it is found embedded; fourthly, smelting or the reduction of the ore to the metallic state. The first operation in getting is to remove the superincumbent earth. The Chinese miners in Larut generally take one side of the pit, and carry it (a vertical face) before them in no fixed direction, and only following that which gives them most tin with least labour, irrespective of ulterior consequences. The tools employed are the universal chankal or hoe, and for hard ground a sort of pickaxe. The spoil is carried across and laid on the opposite side till the ore-bearing stratum is reached; this is a most tedious operation, the earth being conveyed in baskets suspended from the ends of a stick resting on the shoulders up notched beams (Chinese ladders) to the surface, and the along to the place of deposit. The quantity carried does not average more each trip than a cubic foot of clay soil. The pay or wash dirt is taken in a similar way to the place where it is to be washed. The plan of stripping in stages of descending level ahead of the working face may now in a few instances be seen since European supervision has become something more than a name in the workings. Government control is also exercised in preventing the formation of spoil banks on unworked land (to which objectionable practice a reference has been already made in preceding paragraph), and insisting on the filling in of the excavation behind as its extension progresses forward. It has been ascertained that 100 men steadily employed can work two to three orlongs of tin land in a year, and which may be verified from a succeeding paragraph produce 250 bharas of metallic tin.

[To be concluded in next week's Journal.]

NEW SOUTH WALES COAL.

SIR,—One of the best customers for our celebrated Newcastle Wallsend coal is New Zealand, and as there is a freight of from 15s. to 20s. per ton between the two colonies, there is, of course, so much protection for any coal worked in New Zealand itself; yet so great is the superiority of the New South Wales coal, and so great is the local demand and local interest, and natural desire to deal with themselves in preference to us, the local New Zealand Company at the Greytown, although said to be in working order, cannot raise sufficient capital to go on working, and is now actually trying to sell the whole property in Sydney, New South Wales, in default of their own colonists coming forward to try and keep it going. Great things were expected from this New Zealand mine when it was first discovered, and every effort naturally made to "push" it in its own colony, and the fact of its present position speaks volumes as to the real value of the Newcastle seam, which successfully overcomes it in its own markets, although handicapped with 1200 miles of carriage.

In the present state of the English money market there will probably be several attempts to dispose of coal properties situated in these colonies, and should such come before any of your readers who are intending investors, let them bear in mind the fact that the only real safe coal—with a certain market and an assured character—is the Wallsend seam, and to be guided by no report as to quality and locality unless it is signed by the Government surveyor here, and stamped with the seal of the Mining Department.

Sydney, Sept. 5.

R. D. ADAMS.

NEW MEXICO—No. IV.

SIR,—To report to you from a country like this, in the centre of a large continent—excluded from direct intercourse with the high road on which English interests walk in preference to all others, from the sea*—has something discouraging in itself, and to report from here about copper-producing interests at a time when the Crown of Great Britain has added another jewel to its splendour in the Isle of Cyprus, the very name of which was derived from the metal *cuprum*, which Greeks and Romans nearly exclusively derived from this island—to report on copper at such a time from this place would command but very little interest, unless something striking, something extraordinary, could be said and sustained. This extraordinary I need not search for long. It is right before my eyes, it probably is similar to what made Cyprus once famous—immense deposits of copper ores on the surface. And what kind of ores! Oxygenated ores yielding an average of 14½ per cent. in inexhaustible quantities, ores requiring one smelting (no roasting) for producing black copper. The deposit being on a Mexican land grant, confirmed by United States Congress, has none of the dangers connected with United States mine patents, but may be handled by real estate titles. At an earlier opportunity the deposits have been described in this Journal, and to-day I would not have mentioned them again but for the fact that during my exploration I discovered lately in its very vicinity a good vein of excellent stone coal—anthracite by quality, lignite by geological age.

Bordering the lands belonging to the said land grant towards the west we ascend the Sandia Mountain, a district entirely unexplored until our correspondent visited it. The east slope of this mountain chain is covered by sedimentary rock. Granites crop out on its western declivities. The foothills east are calcareous (green-sand), and one by one in ascending the outcrop of the lower formations are passed down to the carboniferous and silurian, in which both the limerocks and dolomites prevail. In the former, about half-way to the summit, a mineralised belt is recognisable, which if not carefully taken up will one day renew the hostile strife of theories as to one or more veins. It shows copper and lead ores both auriferous and argentiferous in sulphide ores, hence concentratable. This mineralised belt is productive also of something more rare than the useful minerals in this territory—water. Amongst others, a stream filling a 6 ft. x 10 ft. space emanates from the rock, and flows a mile or two down more than 400 feet, and then disappears again, meanwhile offering the occasion for water power sufficient for a large establishment. At this elevation frequent rains fall, and the vegetation is tropical. It is, altogether, a lovely spot on God's earth, in a paradisaic climate, and a whereabouts an enterprising man of poetical tastes may combine the useful with the beautiful, and create an Eden around him. Americans would not trouble him, there are none; and the only evil spirits would be the Mexican caballeros on their burros, being always in need of something more than they are entitled to. The spot may be had for the trouble almost to inquire for it, like so many others in this territory, unless situate on old land grants, as the copper mines are.

* The next harbours to this place are La Libertad and Guaymas, on the Gulf of California. Their air line distance is about 500 miles, but the road by Las Cruces and Tucson is about 600 miles to La Libertad and about 650 miles to Guaymas, the latter road being the better one. Freight over this road would amount to 6½ cents. Black copper is produced here at a cost of 8 cents per pound on a small scale in one smelting with charcoal.

Here nobody cares for such things. The only shape in which mining ever has been practised is placer gold mining, and thus it is to-day, with a thorough neglect for everything else. F. M. F. CAZIN, Mining and Civil Engineer. Copperfield, Sept. 18.

DEPRECIATION OF SILVER.

SIR,—About two years ago, when silver suddenly fell to 45d. per ounce, and the great bonanza, Nevada Mines—the Consolidated Virginia and California—was pouring out their wealth at the rate of 600 tons of ore per day, there was naturally a fear that the value of silver was a thing of the past. I at that time took the liberty of addressing you on the subject, and told the public to fear not, as the grand old metal would still keep its ground, and although the Virginia Consolidated and California bonanzas might be reckoned amongst the marvels of this age, yet we need not fear those vast deposits would have their limits; and to bear me out on this head I only need to refer you to the annexed list. The figures tell their own tale—that at the present moment most of the Comstock mines have up-hill work. In my former communication I recalled the palmy days of the other mines on the Ledge, but on reaching "their 2000 ft. levels," with torrents of water, atmosphere unfitted for human beings to labour in—it is only a few weeks since three miners were stifled to death at the 1900 ft. station, whilst engaged in removing a piece of machinery in an adjoining mine (the Gould and Curry)—with these difficulties to combat with the best of them have passed into the non-paying state, added to which the lode has become poorer, and from all accounts the two rich mines in question are experiencing the same changes. The fall in the price of shares tells its own tale. The public may rest assured that there is a screw loose somewhere.

AMERICAN MINING STOCK.

VARIATION OF PRICES FROM OCT. 26, 1876, TO JULY 27, 1878.

Date.	California.	Virginia Consolidated.	Ophir.	Mexican.	Gould and Curry.	Savage.	Chollar-Potosi.	Hale and Norcross.	Yellow Jacket.	Overman.	Best Belcher.	Butte.	Crown Point.	Deer.	Total amount.
Oct. 26, 1876	58½	51½	63	28½	15	14	78	8½	24½	82	45½	36½	12½	15½	526
Aug. 11, 1877	27½	29½	17	10½	9	6½	29½	4-80	8½	22	16½	7½	4-10	—	—
Sept. 1, 1877	33½	36½	10½	9½	7½	35½	5-50	11½	8½	18½	7½	3-80	—	—	—
Dec. 15, 1877	29	21½	50	14½	9½	12½	41-	10½	11½	24	20½	6½	7-50	—	—
Dec. 29, 1877	27½	23	64½	15½	9½	12½	38½	10½	10½	22½	20½	6½	7-15	—	—
Jan. 19, 1878	26½	22½	51	14½	8½	11½	33½	9½	9½	19½	18½	4-80	5-50	—	—
Feb. 12, 1878	27	23½	53	13½	8½	11½	32½	10	10½	15½	18½	4-05	4-75	—	—
Feb. 18, 1878	27½	22½	52½	13½	8½	10½	32	10	10½	14½	17½	3-75	4-40	4-40	—
March 2, 1878	29½	22½	54½	13½	9½	12½	33	10½	11½	15½	24	5-75	5-75	4-65	—
March 9, 1878	30	22½	53½	13½	8½	10½	32½	9½	10½	14½	21½	5-25	5-40	4-50	—
March 23, 1878	28	20½	53	12½	7	8½	28	7½	8½	13½	18½	5	5-12½	3-25	—
April 13, 1878	29½	19½	27½	9½	5½	8½	23½	7½	6	9½	15½	3-80	4-15	2-40	—
April 20, 1878	27½	16½	28½	9½	7½	13½	28	9½	6½	12½	16	3-40	4-30	3-90	—
May 4, 1878	26½	14½	34½	9	6½	9½	27½	7½	5½	9½	13	3-75	3-35	3	—
May 11, 1878	26	13½	28½	8½	5½	9½	26½	6½	6½	9	13	3-60	3-10	2-70	—
May 18, 1878	21½	13	31	8	5½	8½	25½	5½	7½	8½	12½	3-45	—	2-40	—
July 13, 1878	18½	9½	47½	14½	6½	11½	28	6½	8½	8½	14½	4-05	6-75	4-40	—
July 27, 1878	7½	7½	39½	12½	6½	10	29	7½	9½	10½	14½	4-70	6-25	4-30	171

N.B.—The share prices are in American dollars. The quotations are taken from the Virginia Enterprise, Nevada. On reference to the last column of the table the difference in value of the stock from Oct. 1876 to July 1878 will be seen.

It is pleasing to see from Messrs. Pixley and Abell's weekly report that silver has kept its ground about a million of ounces per annum—I am persuaded that no very great amount of time will elapse before we see it at the old price again. My reason for thinking that the price of silver will have an upward tendency is that as soon as Congress meets in December at Washington a resolution will be introduced into the House of Representatives, and pushed forward as rapidly as possible through both Houses, favouring an unlimited silver coinage, and I know from experience that the working masses of the United States believe very thoroughly in remonetisation of the white metal, therefore in the event of the Bill passing it will hasten the price of silver far beyond its present value.

In conclusion, I note that there has been a great stir of late in regard to the fabulous riches of the Isabelle and Exchequer Mines. I have read the many statements in regard to their richness. I was well acquainted with the very first locators of these marvellously rich concerns (?), situate in Silver Mountain, Alpine County, California. I am a true supporter of all legitimate mining, but I hope, Mr. Editor, that you, and all others interested in gold and silver mining of the Far West, will prevent, if possible, our countrymen's money being wasted in the senseless manner as followed hitherto; indeed, before embarking in these grand speculations I would strongly advise all capitalists to get competent advice from some practical gold and silver miners who have spent years of their life in developing the gold and silver wealth of the Far West.

Oct. 28.

LISKEARDITE.

CANADIAN MINING NOTES—No. VII.

SIR,—The difficulty in Canada with regard to mining enterprise is the want of capital. Had we men in this country who had made money by mining, and had been successful in mining, a good deal of that money might find its way back to the source of its origin, and go in to develop other mines, but in this country the people have had so little experience in mining that they are exceedingly chary about going into it. Many of them think they have had experience enough, in losing money at least, but I will leave it to the intelligence of any mining man whether from such efforts any other result could be expected. I shall briefly describe the efforts. First, after finding good indications on the surface, they go down on a shaft about 25 ft., and then stop work, and wonder why they have not immediately struck a bonanza. Now, if the bonanza had been struck at the depth of 25 ft. they might perhaps have expected that what Nature had done in one part of the world she would also do in another part, but when it is a known fact that the Gould and Currie, Best and Belcher, and the other mines that make up the Consolidated Virginia were worked 437 ft. down after the vein gave out without a trace of silver ore has an idea of the pluck, energy, and perseverance of these holders.

Here, in Canada, the Croesus Mine assays \$75 per ton in silver and 500 lbs. in lead to the ton of 2000 lbs., besides \$6 a ton in gold, and yet the work is stopped for want of funds at the distance of 25 ft. from the surface. To be sure the vein has narrowed for awhile, but is about extending again, and even if one could only find a thread of silver it would show little perseverance to give up at the distance of 25 ft. However, it is expected that some Englishmen or Americans will take hold of the matter and prosecute the work with energy and perseverance. The Conservative party are now taking steps to ascertain what the undeveloped mineral resources of the country may be, and the new Government expect to be able to lay before Parliament a well devised scheme for developing our minerals.

The directors of the Exhibition lately held in Toronto seem to have taken little interest in the mineral resources. Prizes were given for almost everything under the sun that we could possibly make, yet for the raw material—the gold, silver, copper, lead, antimony, and graphite—most inadequate prizes, or none at all, were given, and the whole arrangement of the prize list betokened great ignorance or else great neglect, or both. Some of the judges wanted the lead specimens to be separated from the silver specimens—a rather difficult thing when the lead and silver were in the same rocks. However, we expect to have matters arranged in a better manner before the end of next year, and hope the directors will increase the prizes. As the fair is to be held at Ottawa, and immense quantities of apatite and other minerals have lately been discovered there, no reason appears why they should not give as large prizes for minerals as for horses and cattle.

The news from the Thunder Bay district is encouraging. Silver is turning out very well, and the Duncan Mine is also turning out well. The new Government will probably push the Pacific Railway, and obtain a large loan in England for the purpose of

building it. It will cost (say) \$100,000,000; now, on the strength of an Imperial guarantee at 5 per cent, the Dominion would have no difficulty in obtaining a loan at 5 or 6 per cent. for the sum of \$34,000,000. Well, with that amount of gold as a basis we could issue greenbacks to the amount of \$100,000,000, which is the amount required. There is no reason why the banks should get the benefit of the circulation; the whole public should have it. We should be stiff in the issue of greenbacks or legal tender notes on the above basis, and it would not have the effect of decreasing our credit. Then would be opened one of the most fertile and most adubrious countries on the face of the globe. There the death-dealing yellow fever comes not—there the land produces between 40 and 50 bushels of wheat to the acre. Vast fields of coal, vast fields of ironstone, immense lakes full of fish, prairies where cattle and horses can live out all winter. That is the country which is called the North-West of Canada. It only requires a good, able, strong, enterprising Government to push forward the Canadian Pacific Railway, and fill the country with people, and the whole world will be astonished at our undeveloped wealth. That Sir John A. McDonald and the men likely to become ministers will do it was the hope of the Conservative party, and there is no reason to expect they will be disappointed. Who the new ministry will be cannot now be said, as they have not yet been chosen. Some of the following names, however, may be considered certain:—Sir John A. McDonald, Dr. Tupper, Mr. Tilley, Hon. William McDougall, Hon. Alexander Morris, Mr. Thomas White (editor of Montreal Gazette), Dalton McCarthy, Q.C., Mr. Ryan (of Manitoba), and Judge Coursol (East Montreal). There are thirteen ministers in the Dominion, although in the United States there are only seven, yet the country is so large that all are well employed if they only attend to the business of the country.

The subjects which mining men will be chiefly interested in will be these. What will they do about developing the iron industries? Will they put a duty on foreign iron and steel, or give a bonus to our furnaces? What will they do about enlarging the staff of the Geological Survey, and dividing the Dominion into several districts for geological research, appointing geological and scientific colleges and museums in each province, and having one central geological university? What will they do about opening up our silver mines, our asphalt mines, and many other undeveloped mineral resources? These are the questions which the people look to the new Government to answer, and which is assumed to be part of the national policy. Would a book published on the mineral resources of Canada pay, is a question which has often occurred to my mind, and I have no doubt some reader of your valuable Journal can give me the information.

As I close my letter, my attention is called to an article in to-day's Mail of Toronto, and as it is *apropos* of the subject of free trade and protection, I append it. We are awfully amused with the mistakes made by English writers, who have little or no knowledge of Canada. How they lecture us! How they instruct us! Perhaps if I should go to London and instruct them on English matters they would be amused also. I have no doubt some of my notions on English affairs would be as valuable as their notions on Canadian affairs."

ECLIPSE GOLD MINING AND QUARTZ CRUSHING CO.

SIR,—In the Journal of Oct. 5 you were kind enough to insert a letter of some length and of importance to the shareholders in the above company. In answer to the same I observe in your issue of the 19th inst. a letter from Mr. Potts, containing two extracts from communications received from Prof. Rickard; but if Mr. Potts had those remarks "confidential," perhaps I believe he would have found written under a hasty and wrong impression, as he himself afterwards told me. Does Mr. Potts suppose the shareholders will be satisfied for the loss of their money and property by his publication of paltry matters of mere private feeling? I am not a little surprised Mr. Potts should stoop to such small defence, and, judging from a paragraph in your Journal of last Saturday, I am not alone in my views; and I trust if Mr. Potts writes again he will keep to the truth, and not wander from the subject, as truth is all I want. I again assert the horses and buggy were not kept at the Eclipse Company's expense—the three belonging to the company were in constant work on the tramway, &c., leaving not a single animal for inspecting and daily business, averaging from 10 to 20 miles daily. Considering Mr. Potts acted under such very able advice the result seems almost incredible, being a miserable failure, and gross waste of capital and property, for want of the most commonplace management; but the colleagues and adviser referred to, I believe on good authority, has had no experience in gold mining whatever, although a director of numerous companies, they are not such as would be of any assistance in management of gold mines. The utter disregard to the "sensational telegrams and letters" referred to by Mr. Potts was whilst they were "under the consideration of the board" the very means of the shareholders losing a good property, and not receiving fair dividends for their investments—that Mr. Potts seems to think quite a secondary consideration; but I must say his cautious actions were totally without judgment where prompt measures were absolutely indispensable, and ruin the result. With regard to any doubt thrown upon the truthfulness of my statements I shall be happy to place proofs of such in the hands of any shareholder who may ask for the same, and although I have not the pleasure of so long or intimate an acquaintance with them as Mr. Potts, I am convinced that facts and truth must come to the front in spite of this. If Mr. Potts will consult the late managing director (whom he meets at least once a week) on the subject of assays, &c., he will find that I was obliged to get assistance to carry out that department when I was put in temporary charge of the property; also that I was so much overworked that that director thought it necessary to relieve me entirely of the accounts, and he appointed Mr. Beaman in my place.

In conclusion, I beg to append a few extracts from letters received by me from Prof. Rickard, which will go to show how utterly at variance with the truth Mr. Potts' information is on most matters in connection with the Eclipse.

Kilburn, Oct. 29. CHAS. S. NELSON.

EXTRACTS OF LETTERS RECEIVED FROM PROF. RICKARD.

San Francisco, Sept. 18.—A few days ago Hooper received a cablegram from Blunt—"Inform Rickard nothing can be determined until his report received." To-day, at Mr. Rothchild's request, I cabled for 1000*l*, with which to pay off so much of his account, and in return he has signed an agreement to abstain from legal proceedings, to remove all attachments (but Eudey's), and endeavour to obtain an amicable arrangement with all other creditors.—W. T. RICKARD.

San Francisco, Sept. 23.—I have an appointment to meet them to-morrow morning, when I shall hear more of their intentions. Eibershultz spoke of making an offer to buy the property out and out. I am very sorry to hear of the awkward predicament in which you are placed, as I can do nothing now than sympathize with you at present, not having a dollar at my disposal. The company exhibited on the 20th, enquiring about profits in case they should pay off liabilities; if I could sell or form a company in California—and how long safe—meaning, I suppose, same, retransferable. I replied to the best of my ability, and the next day received another cablegram—"Rickard return England." To this I replied "No money, can't," &c. We will see what the next few days bring forth. I do not feel inclined to leave until matters are placed on a more satisfactory footing, and both Mr. Johnson and Hooper are of the same opinion, although in three weeks hence my time in California will be up, according to my agreement with the company. I hope to have more cheering intelligence for you all in my next.—W. T. RICKARD.

San Francisco, Sept. 29.—Since writing you on the 23rd inst. I have had no communication from London, either by wire or letter. There should be a letter from Blunt for me at Independence about 25th. It may probably have taken a gleam of light on the gloom in which we are at present enveloped. Eibershultz threatened bankruptcy up to the 27th, when he decided to attach in the customary manner. He will pay off all the small attachments, and contest Eudey's claim on behalf of the company, and, of course, in his own interests should we fail to redeem. As soon as I have any definite instructions from London I will let you know; but I am beginning to think that Mr. Hulbert or some other director may be on their way out, with full power to deal with our difficulties. Keep up your spirits, and keep a good face on matters, &c.—W. T. RICKARD.

Oct. 9, 1877.—Mr. Blunt desires me to cut down all possible expenses, and with that view requests me to discontinue Mr. Beaman's services. You will, therefore, please inform that gentleman that he is at liberty to leave whenever it will suit his convenience, as I do not see any prospect of retaining him or any chance of paying his arrears of salary any sooner by his remaining at the mine. With regard to myself Mr. Rickard writes, under same date—"Should operations be resumed I will do all that lays in my power to reinstate you on such a good footing as you may deserve, and which I doubt not will be creditable to you."—W. T. RICKARD.

San Francisco, Oct. 12, 1877.—Eibershultz does not seem to have informed you that an offer has been made to him to lease the mine and mill for two years at \$500 per month, also that Eudey had offered to withdraw his claim on condition

of being allowed to work mine and mill three months. His letter to Rothchild with this information is now on its way to London.—W. T. RICKARD.

San Francisco, Nov. 10, 1877.—I am glad to hear you have succeeded in obtaining bonds for the transfer of the cases, but regret to say that I have no money at my disposal for fees or anything else. All I can do is to keep the company informed of the efforts we are making to preserve their property from disruption, and trust to their common sense to sustain us with funds.—W. T. RICKARD.

Tucson, Nov. 16, 1877.—Rothchild tells me there is a sort of company being organized to buy up the debts against the Eclipse at 50 c. or 60 c. to the dollar. I have written fully to the board about it, and strongly recommended them to accept Mr. Rothchild's offer to compound, and after clearing off liabilities endeavour to dispose of the property to the best advantage. If indisposed to risk a renewal of mining and milling operations, I wish you well through your troubles, &c.—W. T. RICKARD.

ECLIPSE GOLD MINING AND QUARTZ CRUSHING CO.

SIR,—In the hope that I may not have to trouble you to insert so much apparent useless correspondence on the above company again, and that Mr. Potts will now be satisfied that what I stated at the meeting was backed by vouchers, I will conclude by thanking you for the space you have kindly given me on all occasions. I trust Mr. Potts will not so flatly contradict when writing again, and rely more upon himself if he does so, and not on the personal friendship he may have with the shareholders. Enclosed I beg to hand copy of a certificate.

CHAS. S. NELSON.

COPY OF CERTIFICATE REFERRED TO.

Chas. S. Nelson, San Francisco, California.
DEAR SIR,—In compliance with your request, I hereby state that I did not dismiss you from the employ of the Eclipse Gold Mining and Quartz Crushing Company; but, on the contrary, left you in charge of the property when I returned from Inyo County, Sept. 7, 1877, pending the decision of the board of directors as to future operations.
W. T. RICKARD, F.G.S.
Tucson, A.T., April 14.

MINING IN THE PROVINCES OF PALENCIA, SALAMANCA AND VALLADOLID.

SIR,—The mining industry in these provinces remains about stationary, being reduced in the province of Palencia to the exploitation of the eastern extremity of the coal field, and the extraction of a small portion of ore from the calamine mines; and that of Salamanca, to the extraction and exportation of a very small quantity of false topazes from Hinojosa, without any new discovery in mineral wealth or advance in the methods of benefiting or manufacturing the ores since 1874.

The causes of this inaction in the development of the mineral wealth of these provinces, so abundant in minerals—are, first, want of capital, since foreign capitalists hold back, from causes unknown, and which, unfortunately, are not peculiar alone to those provinces, and home capitalists seek in other negotiations a more advantageous employment for their capital, requiring less attention and study, and offering fewer eventualities and risks in the greater number of cases; second, the absence of a spirit of association throughout Castile; and last, but not least, the necessity of advantageous ways of communication, which would permit the carrying under fair economical conditions products to their consumers or general exporting and importing ways to carry to the distant producing places the necessary auxiliary elements.

The exploitation of only the eastern part of the Palencia coal field is owing almost exclusively to this last cause, since only this part of the field has a section of railway combining it with the North Spanish Railway, as well as with that of Alar to Santander.

Having lightly noted these indications respecting the position of mining in these provinces, and without entering into detailed statistics of the product of each separately, it seems opportune to mention a particular which has justly claimed attention, because of the considerations raised by it respecting the geology, and historical Palencia, and which, though strictly speaking, cannot be looked on as belonging to, or be classed with, mining industry, nevertheless is not completely out of place in this summary, since it has to treat in its greater part of substances embedded in the superficial layers of the earth's strata, and destined to be converted into chemical manures. We refer to the exportation of bones, modern ones or ancient, which are found buried in the superficial strata. This business was commenced years ago in the province of Palencia, and has to-day been extended to those of Valladolid, Burgos, Salamanca, Leon, and Zamora, as well as to some parts of Arragon and Navarre. It is surprising that since agriculture is the principal (about the only) industry of Castile foreign exportation of enormous quantities of substances containing the principal elements of the earth's fertility is looked upon with indifference, more especially so as these have to be again purchased from the manufacturers, and imported at an exorbitant price, thus giving the foreign manufacturer a profit, which certainly should remain in the country.

With the exception of a relatively small portion of recent bones those that are exported are found in a sedimentary deposit, composed of thin beds of yellow or brown clay, interlaid with others of sand, coarse gravel and loam, and a description of grey earth, which from its aspect appears to be ashes, and, owing to this, these deposits are vulgarly called "ceniceros" (ash-beds). In other places it consists only of a layer of loose and shifting gritty clay, wherein the bones are found, although at all times involved in ashes. The whole of these strata are covered by a layer of vegetable earth, and lie on a quaternary alluvial deposit, generally of little thickness, formed of yellow or brown clay, and brown quartz pebbles, which probably have been carried down from the mountain ranges, which lie to the north, and north-west of the province of Palencia, and which belong to the carboniferous and Devonian formation. The bones are found in the depressions and on the sides of the tableland of tertiary formation. Wrought and unwrought bones of the deer have been found amongst them, as well as those of the horse, ox, goat, sheep, wild boar (also tusks of this animal, both wrought and unwrought), dog, and of a few gnawing animals (rogers). In their greater part the species appear to be identical with those of the present day; but others are those of extinct species, such as the bones of an immense deer, and those of an ox with an enormous cranium, and which might be the "urus" or primitive ox (bos primigenius). The whole are found at a depth which does not exceed from 1 to 3 metres from the surface. They are found intermixed with tools and ornaments made of deer's horn and bone, as well as with articles of bronze, gold, and iron, and with pieces of coarse as well of fine pottery and glass; and in one place—Paredes de Nava—with small pieces of wood almost unboiled. Some of the pieces of deer's horn are worked so cleanly in the salient angles that they seem to point to, and prove the use of, steel in their working, whilst others appear simply worn to a point, or roughly prepared as if to serve the purposes of a hammer or the handle of a tool; round pieces of the same material have also been found, in the forming of which the lathe has evidently been used, and stiles or points which were probably used by the Romans to write in their wax tablets; needles, made of bone and metal, and others of deer's horn, have also been met with, which seem to have been used for sewing skins—as well as bronze rings, buckles, pieces of glass in the form of prisms, trinkets, amulets, and playthings; among these small balls of burned clay (like the marbles of school-boys), &c., all of which—though by their forms appear equal to those found in other places, and attributed to the polished stone, bronze, and first iron age—still are (many of them) exactly equal to those extracted from Roman burial grounds.

Together with pieces of coarse pottery, common to all ages, pieces of argentine ware are found, notable for their fineness and colour, and for the artistic taste exhibited in the medallions and ornaments which cover them. Celtic and Roman coins have also been found, as well as various coins of the middle ages—also swords, daggers, picks, and other iron tools, the whole being intermixed at distinct depths, without any order in their superposition, and therefore arises the difficulty of classifying these deposits, as to the time of their formation, the state of the respective civilisations, and the ages of all.

In the same layers and at the same depth as where the bones and the aforementioned objects are found, and in a depression close to the Palencia north-west station! Roman cemeteries have also been found, some formed of stones of the second to the fourth centuries of the present era, and others simply formed of tiles placed one against the other, enclosing skeletons of children.

Such is the confusion among the objects which these deposits present that amongst the bones of deer, wild boars, &c., a Christ of metal was found at Cisneros, a few polished stone axes have also been found Melgar, Paredes, and the Sierra de Cervera.

It is difficult to show cause for and explain the formation of these deposits; if, on the one hand, their existence in alluvial soils and formations at the bottom of valleys and depressions, as well as in the declivities of the rising grounds, and the general confusion in which they are found, seem to point to a general inundation as the collector and depositor, which—sweeping the lands where all might have been dispersed—accumulated them in the depressions and elsewhere; on the other hand, we find, in opposition to this hypothesis, that there is no record of any description of such a general cataclysm, which should have occurred in a relatively modern period, if we take into consideration the date of many of the objects found, and the not less important fact that the greater quantity has been extracted from grounds wherein important Roman towns existed. Let it be as it may, sixteen years have now passed since the exportation of these bones was commenced, and during that period, in times of drought and seasons of bad crops, their extraction, collection, and sale have proportioned great relief to the labouring poor of the kingdom of Castile.

JOHN ARTHUR JONES.

Madrid, Oct. 4.

MINERAL CAPABILITIES SURROUNDING THE PROPOSED RAILWAY BETWEEN MEALSGATE AND HESKET NEW-MARKET.

SIR,—Now that the question of a railway from Mealsgate to Hesketh Newmarket is agitating the minds of some of the shareholders of the Maryport and Carlisle Railway, it might be interesting to enter into some of the advantages that would be derived if such a line were made. In the opinion of the writer, also that of other mining engineers, it is not considered presuming to compare the easterly portion of the county with that of the westerly division of Cumberland as regards mineral capabilities and sources of a paying traffic. What the present position of West Cumberland would have been had it not possessed the hematite and coal deposits is not hard to conjecture, but to what extent those valuable bodies of mineral would have benefited the district had not railways been made is a question that may be asked and answered. Cumberland would have been comparatively unknown, with all its mineral wealth, had not the Cleator and Egremont, Furness, and Maryport, and Carlisle Railway offered a means of cheap transit—cheap, at any rate, in comparison with the labour and expenses of cartage. There is little doubt had not these lines been made no such development of mineral riches would have taken place, and the buried treasures of West Cumberland remained bosomed in their mother earth. We may, therefore, regard the above companies (especially the Cleator and Egremont) as parents of the prosperity of our county, and the means of assistance to the mine owners—in numerous instances to their approaching positions as millionaires.

The development of the red gold of West Cumberland has been the means of employment to many thousands of the working classes who, but for their having been engaged in such an industry would never have attained to the position of prosperity they some time ago occupied; but this has, unfortunately, been short lived through extravagance and a variety of causes. From various explorations in the districts of the proposed line the writer has had opportunities of examining the several worked and undeveloped mineral grounds. To go minutely into the geological features would need a more able pen than that at the command of your correspondent. Moreover, the geological maps are about to be published. Beginning, therefore, at Mealsgate, and travelling towards the Caldbeck districts, noting a few striking and favourable features. Mealsgate, as many will be aware, is the centre of a branch line of the Maryport and Carlisle Railway Company, its two junctions being Aspatria and Waverton, near Wigton. At and surrounding Mealsgate we find the New Red Sandstone. Pits have been sunk, and coal found, whose winning, together with agriculture, is the chief means of industry in the neighbourhood. The coal formations are to be found extended south-westward, a little beyond Whit-haven in an easterly direction, a short distance above the village of Anguthree. Patches of sandstone may also be found near Uldale; indeed, coal is there to be seen, and was some years ago slightly wrought, though it is scarcely likely that any but a thin seam will be found. The coal measures "taking off" about this point, and being joined by the clay-slates, trap, &c., to the south, and the carboniferous limestone to the east, this formation extends for an unbroken series of miles, and is of the most free and open character, presenting the conditions of the West Cumberland district. The most striking expressions of iron ore are to be found about 1½ mile from the village of Treby, where the limestone is to be seen out-cropping over a great portion of the ground.

The most careless observer who possesses the slightest mineralogical knowledge cannot help being favourably impressed with the abundant signs this portion of the district exhibits of the above mineral. In the crevices of the limestone may be found lumps of ore from the size of a pea to that of a cannon-ball in the beds of the runners or streams. Springing from the cavernous openings may be found similar lumps of ore, intermingled with limestone and sparry matter. The sedimentary deposits upon being carefully examined show minute portions of hematite of the best class. Several of the openings impress the beholder with the idea of being leaden to some considerable cavernous space. One in particular tends to this. The writer upon dropping a stone into it could distinctly hear the reboundings for several seconds; this with other favourable features leading him to think that where such free and open ground exists ore cannot fail to be found in bulk and at no great distance. The limestone upon some portions of the ground is of the best quality, containing as much as 97 per cent. of carbon. Other sections are greatly demonstrative of the precious mineral, but are not so characterised by the very striking features of the foregoing. Second in point of merit may be found near the village of Ruthwaite, the lord of the manor being Sir Henry Ralph Vane, Bart. In the opinion of the writer Sir Henry will, at a time not far distant, have applications from speculators to explore and work his royalties for iron and other ores. At Ruthwaite is a proved mine of sulphate of barytes that is or was recently worked by a London company, the promoters of which purchased the same for 600*l*. It is the candid impression of the writer that Sir Henry Vane will be the lessor of various mineral royalties whose yield will be by no means insignificant source of revenue. Should this be the case it will be a matter for rejoicing, as Sir Henry is universally respected for his kindly condescension and considerate nature.

The absence of a line is to be regretted as one advances in the direction of Fawld's Brow and observes the beauty of the building stone there found. If the proposed line becomes an actual one Fawld's Brow stone will find its way throughout England to beautify our cities and reflect credit upon the Cumberland hills. Pursuing our cities and reflect credit upon the Cumberland hills. Pursuing our advancing towards Caldbeck and Hesketh Newmarket we find the porphyritic syenites and other primary rocks containing mineral wealth that should in itself alone have been ere now the means of a railway being constructed, and there is very little doubt that had many of the mines which are now standing idle been properly conducted such cartage as is now necessary would have been a thing of the past, but the necessary results of bad and unscrupulous management desires for machinery of elaborate construction to be erected where such might have been done without the staffs of men employed utterly beyond a necessary force have, together with a variety of circumstances, disgusted the lessees, and been the means of bringing about the now existing stagnation. Caldbeck, Hesketh Newmarket, and their surrounding neighbourhoods have in a great measure been tampered with, and it is to be regretted that of their really existing mineral deposits, and it is to be regretted both for the sake of lessors and lessees that the systems that for years were practiced were allowed to be continued with a revival in trade generally. A railway in their midst, thorough and straight forward management, the minerals contained in the ranges of the above districts mentioned will be shown to be equal in pecuniary value to the more westerly divisions of the county, and the same existing lifelessness of employment in the neighbourhood springing

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forth into vigour, and to be the means of Caldbeck's happy future. Some settlements upon the lordship of Sir G. W. Denys, Bart., contain as far as five distinct lodes, others more, consisting of lead, copper, barytes, manganese, sulphur, ochres, &c., some of which have been worked until the shareholders became unable to continue operations; then abandoned, giving the public generally the impression the districts were comparatively barren in mineral productiveness. Many untried lodes yet remain that will with time show forth their mineral wealth, and be a means of bringing traffic to a line which, when constructed, will be a benefactor and be benefited; it is in some circles not considered presuming to credit the proposed railway as one that will be more cheaply constructed than any other Cumberland line, as the most favourable features mark the whole proposed route—the absence of any great railway engineering difficulties—great portions of common land—a wealthy and fast-increasing population—a country productive of every commodity to command a paying traffic. I trust my remarks may not be considered too lengthy.—*Whitehaven, Oct. 25.* W. W. B.

THE GREAT NORTHERN RAILWAY.

SIR.—With reference to my correspondence in the Journal of Oct. 19 and 26, the Railway and Canal Traffic Act, 17 and 18 Vict., cap. 31 sec. 2, states: "No railway or canal company shall give any undue preference or advantage to, or in favour of any particular description of traffic, in any respect whatever." The eminent secretary of the Central Commission of French Railways, in his 3rd vol., "Du Régime des Travaux Publics en Angleterre," pp. 113, 114, gives a succinct rendering of the spirit of the Act: "Les tarifs doivent être également perçus, d'après le même taux, que ce soit par tonne, et par mille, ou autrement, et pour tout le monde, voyageurs, et marchandises!" At the maximum rate of 1d. per mile for a third or lowest class passenger, a ton at the usual computation of fifteen passengers is charged at the rate of 1s. 3d. per mile, whilst towards competing with seaborne coal traffic, in the face of their general manager's evidence, last April, that "such is impracticable," the Great Northern conveys coal to London at 0.38d., or less than 3d. per ton per mile. Metropolitan tram conveyance, in spacious, velvet-upholstered cars, costs 0.33d. per passenger, or one third of the lowest class rail transit. The origin of the recent masons' strike, involving, it is said, an outlay of 30,000l., was in a great measure due to cheap railway conveyance, and the united action of the Trades Unions, shipowners, and the public will be found to be more powerful than the phalanx of railway directors in both Houses of Parliament, to the extent of 52 in the Upper and 123 in the Lower House, by a recent computation. The late Sir Robert Peel stated in Parliament on March 11, 1842: "In the present state of this country it is a great object to facilitate the transfer of labour, and to enable those to whom labour is capital to bring it to the best market." M. de Franqueville, in his precited work, adduces the fact of the annual stipend of a general manager at over 100,000 frs. What does the Great Northern pay their present general manager ("de mortuis nihil nisi bonum"), who stated in my presence before a Parliamentary Committee, "he could not tell the apportionment to coal traffic out of the general working expenses?" Who is, morally, if not legally, bound to refund the 1871 terrific coal traffic loss? Who is responsible for the present coal traffic expenditure? Who will furnish the shareholders with an honest statement, or debit and credit account of the working expenses of coal traffic? If the general manager cannot do it I am prepared with a party who can do it, with-out fee or remuneration. Who is responsible for the Nottinghamshire invasion? What means the general manager's evidence that the Great Northern had subscribed 20,000l. to the Sutton Bridge Dock, and the recent naive or arch significant rejoinder of the Great Northern Secretary—"But we have not yet paid it?" What are shareholders to think of the awful law expenses of the Great Northern, especially in their recent parliamentary campaign? What has been the cost of the Spalding and Lincoln Bill? Who is responsible for such—what shall I say—a myth? What is the annual loss on the Nottingham Canal, Fosdyke, and Witham navigation?

The Railway Clauses Act, 8 Vic., cap. 20, states, "any person may use the railway with engines and carriages on payment of equal tolls for passengers and goods, the rates to be posted at the stations and on posts every quarter of a mile." The fourth annual report of the Railway Commissioners, 1878, page 3, states, "It is a principal part of our duty to carry out upon demand the provisions of the Railway and Canal Traffic Act of 1854." Page 8: "We have power to deal with canal tolls as we may think fit if not equitably adjusted to the cost of railway carriage." The general manager and the secretary of the Great Northern refused to quote a rate for pre-cited navigation for coal traffic to Boston, which is capable of displacing the entirety of their metropolitan coal traffic at a saving of 5s. per ton. Let these highly remunerated officials, as compared with the wages doled out to subordinates, submit to their directors the judgment of the Railway Commissioners of March 8, 1877, in No. 1 appendix to their report of Nov. 10, 1877, for their consideration, which in conjunction with the foregoing ought to convince them of the folly of such extravagant conduct. The Proceedings of the Institution of Mechanical Engineers, April, 1878, page 191, states, "The positive loss incurred by the transport of coal is a sum which it is almost frightful to contemplate." The rails on the up line of the Great Northern, over which the coal traffic for London passes, have been renewed five or six times, whilst the down line original rails have lasted many years. In my next I shall show the immense loss to landowners, the working and less favoured classes, and the public by the contravention of the Traffic Act by the Great Northern.

WILLIAM JOSEPH THOMPSON.

6, Fitzwilliam road, Clapham, Oct. 31.

MINING MANAGEMENT.

SIR.—In perusing the columns of your valuable Journal I see the metal market is still in a very depressed state, consequently the proprietors of mines must now use every economy to make them pay costs; and as the success of a mine in a great measure depends on having a thoroughly competent man to manage the same, more than ordinary care should be taken in the selection of one with the necessary qualifications, for there are a number of mines in Cornwall now a heap of ruins if which they had good management would be working to-day; others have succumbed. But by securing a superior administration before too late the best results have followed; to confirm this I will mention a case or two. The first is Wheal Pevor, which some years since under one superintendent would nothing near meet its cost, but when under another began to pay dividends, and proved to be a good mine. West Chiverton, too, was becoming a heavy burden to the adventurers in the shape of calls, when a change of management was decided on, and the services of Capt. Southey secured. Since then it has paid costs, and declared good dividends. I will next mention the Old Trebargett Silver and Lead Mine, which was stopped some nine months since. If report speaks true there was a screw loose there too, for it is said there is still plenty of mineral in the mine. The ore taken from there has fetched the extraordinary sum of 37l. per ton; that the halving at work on the refuse or burrows made 22l. per ton of the last parcel sold. In fact, if a company would start it and secure the services of a thoroughly capable man to manage, I believe that it would very soon be in the Dividend List; for when the mine was on the point of being stopped the miners working there went to the manager and offered to work the mine on their own responsibility, but were refused. No other mines being in the neighbourhood, the poor fellows would have been in a sad plight indeed had it not been for the kindness of Mr. R. W. Roberts, who acted the gentleman he is, and gave them employment at once in the old Delabole Slate Quarries, he being the superintendent of the works there. We find that also in the history of these quarries a striking instance of what a trustworthy manager can do in comparison to an incompetent one. Some eight years since it was thought these works would have to be stopped, as they had not paid the cost of working for some time, and was also in a very dilapidated condition; fortunately the directors found where the mistake was before too late, and secured the services of Mr. R. W. Roberts. It is now one of the best in-

vestments in England, and also a blessing to the neighbourhood, as it gives employment to between 400 and 500 men. LOOK OUT. St. Teath, Oct. 29.

MACHINE MINING—THE ECLIPSE DRILL.

SIR.—In addition to being awarded a Silver Medal at the Paris Exhibition, we have this morning received the following certificate, which we shall feel obliged by your publishing in next week's Journal:—

"Paris, Oct. 7.—The following work was done at the Universal Exhibition of 1878, in a piece of hard porphyry from the Voutré Quarries, Mayenne. The stone was of the following dimensions:—Length, about 19 in.; breadth, 13 in.; thickness, 11½ in. It was simply laid on the ground without being fixed in any way. It is evident that these conditions were very unfavourable for the drill. The stone was pierced through in 5½ minutes, the diameter of the hole being 1½ in.—A second trial was made under the same conditions as above, in a piece of hard pyrites containing seams of carbonate of lime and galena, a very heterogeneous stone. The following were the dimensions:—Length, about 18 in.; breadth, 14 in.; thickness, 13 in. This stone was pierced through in 5 minutes, the diameter of the hole being as before. The drill used was the No. 6 Eclipse, with cylinder of 2½ inches in diameter.—A. BINARD, J. DUCHENOT, Engineers of the Mines and Chemical Product Company of V-drin, Namur, Belgium."

We beg to add that the whole of the drills on show at the Exhibition were invited to compete at these trials, but all, with the exception of our Eclipse, failed to do so. HATHORN AND CO. Charing Cross, Oct. 31.

THE CRANSTON ROCK-DRILL.

SIR.—The rate of progress made in the Eberhardt tunnel was—in April, 248 ft.; May, 173 ft.; June, 286 ft.; total for three months, 687 ft. The slowest month was in May, 173 ft.; the best four weeks run was in the month of July this year, when 285 linear feet were driven. The total distance driven up to June 30 was 3536 ft. Newcastle-upon Tyne, Oct. 31. J. G. CRANSTON.

ON UNDERGROUND HAULAGE.

SIR.—The old method of hauling underground by means of horses is now giving place, in mines of any importance, to that of hauling by machinery. Of the latter there are several systems adopted in the coal fields of Great Britain, as well as in those of the Continent. These systems may be enumerated as the main and tail rope, the endless rope, and the endless chain system. Besides these the locomotive principle is now in operation, in one at least of our coal mines; the engines on this system are actuated by compressed air, and they are likely to prove of considerable utility in deep mines in relieving manual labour, as well as for hauling on main roads.

Where the gradient into the workings of a mine is sufficient the single rope and drum system is the simplest mode of haulage, the empty wagons running down by gravity with the rope. The engine power is exerted by means of the rope in hauling the laden tubs up the incline. The inclination may be just sufficient to cause the wagons to run down with the rope by gravity, after overcoming the resistance of the friction in the wagons, and of the rope on the rollers, or it may be considerably more than this, requiring engine power in the ratio of the inclination to raise the load up the ascent. There may be branch roads on this system diverging to the right or left from the main road, provided there is an inclination sufficient in each to take the empty wagons into them.

The main and tail rope system requires at least two drums and two ropes. Some engines have four drums, whereby two engine-planes can be in operation at the same moment; the engine can pull the full wagons out on one plane while it is pulling the empty one inwards by the opposite tail drum. On the two-drum principle the main rope is of the length of the engine plane, while the tail rope is ordinarily twice the length, because this rope passes from the engine to a large sheave at the extremity of the plane, and back again to the siding at the pit, when it is ready to be applied in drawing the train of empty wagons inwards to the extremity of the plane, or to any of the branches, as arranged. It is not always requisite to use the tail rope to haul in from the pit. Where a steep gradient occurs from the pit inwards of considerable length it is usual to use the tail rope only from the foot of such gradient. When the full wagons are being hauled outbye, the tail rope being behind, on their arriving at the foot of the steep gradient the tail rope is knocked off without stopping the train, and for the remainder of the journey the main rope only is used. It will be seen the wagons run inwards by gravity only on this portion of the plane.

The hauling-engine with two drums for main and tail ropes, as constructed in the North of England, consists of two horizontal cylinders working to a crank shaft, a fly wheel on one side of the shaft, and a pinion on the other; the latter is geared to a spur wheel on each side, in the ratio of about 1 to 3. One spur wheel is on the main drum shaft, the other is on the tail drum shaft. Each drum has a clear space in front, and may be put in or out of gear by sliding carriages; the drum shafts are thus in length twice the breadth of the drum. This is preferable to having both drums on one shaft (when clutches are used), both for safety and in less liability to breakage. The main drum is usually of less diameter than the tail drum, varying according to gradient, as also do the relative sizes of the main and tail ropes. In many instances the engine is placed at the top of the pit, the ropes passing down the pits enclosed in boxes. An advantage is thus gained in having the machinery and boilers together, instead of taking steam in pipes to the bottom of the pit when the engine is placed there. The latter is the usual plan, and it should be placed so as to draw the wagons direct to the siding at the pit bottom.

The third system of haulage is by the endless rope, which is set in motion by an engine and clip pulley or a grooved wheel. The cost of a 4½-ft. clip pulley is about 40l. By means of these there is a considerable saving in ropes as compared with the tail rope system. In the latter the ropes are threefold the length of plane; with the clip pulley the length of rope is double. This system of haulage has been adopted extensively in the ironstone mines of Cleveland for hauling ironstone on varying gradients in trains of wagons. The clip pulley is also used for driving pumps. The rope is taken from the pulley at the engine, on sheaves, to the extremity of the mine, and there passes over another clip pulley. From the shaft of this the pump, of 6 in. diameter or more, double-acting, is worked direct, the altitude to which the water is raised being considerable in some cases. The engines are usually placed at the mouth of the slopes or levels.

The fourth system is that of the endless chain. This method of hauling is gaining ground, having the merit of economy in its favour, as well as other advantages. An engine plane to be perfect should be straight with a slight dip towards the pit; it is rarely, however, that such a road can be constructed in a coal mine, the variation of dip, the occurrence of faults, and other causes operate against such a preconceived arrangement. Where there are turns and curves there will be additional friction thrown on the ropes and sheaves, and in a slight degree on the wagons. Where there are variations of gradients there will be consequent variations of power required in the engine, the attendant puts on steam or off as these changes of gradient occur; these changes entail additional friction on the ropes and wagons; these remarks apply to the rope system. With the endless chain system the chain is carried upon the wagons, the wagons run singly at the distance of 20 yards apart or more on two distinct lines of road, one for the empty inbye, the other for the full wagons outbye. There is thus no friction of the chain on rollers to be overcome. The speed of the chain is about three miles an hour. The loss from friction in colliery wags may be on an average one in 50 of the weight; if the weight of a train be 50 cwt., the retardation from friction would be 1 cwt. The wagons in the endless chain system may be so balanced going in and coming out that scarcely any engine power is required for hauling them. On a road with an outward inclination of one in 30 the gravity of the laden wagons is sufficient to overcome the gravity of the empty ones, besides the whole friction of the wagon wheels. This is a case

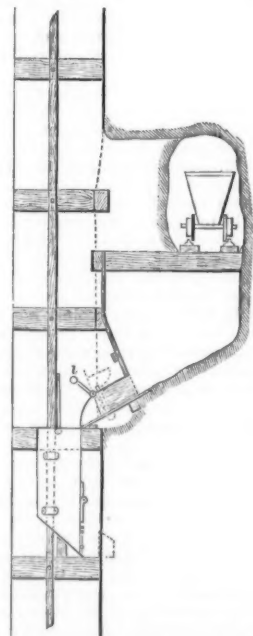
which will not often occur in practice, but where there is a considerable dip of strata there is evidently a field for so arranging the roads that the gravity on steep roads may operate in overcoming the friction and resistances on level or ascending roads, and give the required speed to the chain. As the full wagons reach the pit one by one the supply of coal to it to be raised by the winding engine to the surface is nearly uniform. There is no over supply of wagons at one time, as with a train, or a lack at another. The engine power required is also nearly uniform by reason of the continual motion of the chain, the feed of wagons to the chain being continuous at both ends; those from the workings as quickly as the coal can be extracted and filled, and those from the pit as quickly as they can be raised and sent down again. It may also be observed that the endless chain is applicable to roads having curves and turnings in it; if this can be done without the intervention of guiding sheaves, and only by its resting on the top of the wagons, it must be admitted that the system will compare favourably with others in economy of working, and in less expenditure of power on friction.

These remarks indicate generally the application of the different systems to underground haulage; other examples, and the locomotive principle of hauling, the writer proposes to give at a future time. M. E.

ECONOMY IN FILLING SKIPS.

SIR.—It has been found necessary in the working economy of deep mines to have as few shafts as possible, in order to save the large amount of money that it takes to open new ones and supply them with the requisite fittings. Hence we often find in mines of from 400 to 500 fms. long on course of lode, and from 200 to 400 fms. deep, it is deemed advisable to wind all the stuff, as well as to pump all the water, from one central and well fitted shaft. This shaft, in order to meet the requirements of a nicely opened mine, has to be provided with flats or stations, one at every 10 or 15 fms., to serve as depositories for the mineral, &c., that is broken at the corresponding depths. Thus, in a mine of the above-mentioned depth we should have from 20 to 40 of these flats, but it is probable that the upper half would have become disused, owing to that portion of the mine being worked out before such a great depth had been reached, but still there would be the lower half, consisting of from 10 to 20 of these flats, from which large and varying quantities of mineral debris would have to be hauled. Thus we see that the space set apart for the whim-shaft would have to be made the most of, in order to keep clear so many flats. And although kiddles have been considered inefficient to raise such large quantities for several reasons—1. On account of their necessarily being egg-shaped (to prevent as much as possible their hitching in ascending and descending without guides) they hold but a small amount of stuff compared with the room they take up in a rectangular shaft. 2. Their liability to twirl round diminishes the strength of a round rope, which is weight for weight much stronger than a flat rope or chain, and therefore makes it necessary to use flat ropes, chains, or much larger round ropes than would otherwise be required. And 3. The constant oscillating movement of the kibble in the shaft renders it impossible to wind as fast as can be done with safety where guides are used; beside the tremendous amount of wear and tear occasioned to the shaft, dividing, kiddles, chains, &c., to say nothing of the frequent catching of the kibble so as to break the chain, resulting in a great amount of damage being done to the shaft dividing, sometimes almost clearing it away from top to bottom, and hurling it in a confused mass into the sump. We likewise see whilst considering the great number of levels from which we have to haul, and which have to be constantly kept clear of stuff to allow of the ends, winzes, rises, and stops to be worked to the best advantage, that we cannot imitate with economy the system adopted in our coal mines—that of tubs and cages—owing to the large amount of dead ground we should have to take away in constructing of double tramways, or the large amount of delay that would be otherwise occasioned, not mentioning the price of such a large rolling stock as would be required for a large mine.

So we come to the conclusion that the system of skips and skip-roads as adopted in Cornwall is the best for mining our metalliferous veins; the only failing or disadvantage being, so far as I can see, that of filling the skips by shovelling, as is generally done by one or two men, for we frequently find that after the lander has emptied the skip five or six minutes more elapses before the whim receives the taken from the fillers to "wind up." In examining this affair we will assume that the journey from flat to brace occupies four minutes, the landing of the ship one minute, whilst the time taken up in filling, inclusive of the one minute in landing, is six minutes: total, 10 minutes, or six skips an hour. Thus if we had a means whereby we could fill the skip below as quick as it is emptied above, we should save five-tenths of the whole time, effecting an economy of half the number of days' wages paid to the engine-driver, lander, and skip fillers, or otherwise enabling them to perform twice as much work for their money. This question has occupied my attention for some time, and I have conceived a plan whereby this economy may be made. My plan, though simple, provides the means whereby the skips are filled by specific gravity, as shown in side view in the following diagram:—



The tip plat is cut with a funnel-shaped bottom, and a stout wooden dividing separates it from the shaft; a conducting shoot is fixed at the bottom of the dividing, having a point hinged to it and provided with a balance lever (L) to admit of its being turned up to the position shown by the dotted lines for the skip to pass up or down. The balance lever helps to keep the point of the shoot steady whilst down for filling the skip, and likewise sustains it in position when turned up.

This form of shoot provides against any damage being done, should it be found necessary at surface to take away the skip unknown to the filler, or in time of mistake through accident, for it will be seen that the skip in being drawn up lifts the movable point of the conducting shoot, and with the aid of the balance lever places it into the position required for the skip to pass without any damage being done. For convenience of dispatch the stopper of the shoot is near the hinge, so permitting the filler to maintain it full of stuff, in

HENRY BREWER.

Manchester, Oct. 30.

Oct. 28.

The late serious drop in lead has for the time stamped out the pernicious system your Correspondent exposes, and the occupation of the promoter and financier is gone, but the result of what has been will I fear be a severe blow to mining industry in Wales, and the consequences of which every advocate and supporter of legitimate enterprise must deplore. Cornish mining, too, just now is under a cloud, owing much to the low price of tin and copper, and not a little to the recent exposures of the reprehensible system of allowing debts to accumulate unknown to the adventurers. Still I think the position of our chief Cornish mines shows more satisfactory features than the bulk of the Welsh adventures. The way in which some of our mines here have regulated their finances is deserving of the severest censure, and no one can be surprised at the want of confidence in Cornish mining which it has brought about. But let us not forget that the money did not go into the pockets of vendors, promoters, and financiers; it is still in and on the mines in the shape of machinery, materials, shafts sunk, and levels opened, and as the mines still possess undoubted elements of future success, with a fair price for their produce when that time comes, as come it will, the mines will speedily regain their former profitable position, and let us hope and trust with a management grown wiser and more prudent from the errors of the past. But this can never be the case with the Welsh concerns I have alluded to. The bulk of their capital has not been spent in developing the properties, but has foolishly been paid to a host of shrewd promoters, &c., for nothing more than a privilege on the part of the public of putting

Truro, Oct. 29.

Isle of Man, Oct. 29.

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Rhosddu, Oct. 31.

SALES.—*Newman, Oct. 31.*

City, Oct. 29.

Some new granite pavement recently laid in Liverpool is reported to be the finest in the kingdom, and even a report furnished by the borough engineer of Bradford, in Yorkshire, to the Town Council, shows that granite paving is preferable to Yorkshire, both in regard to economy and tractive force, and especially in a sanitary point of view, also as to foothold for horses. The subject of asphalt or wood pavement seems not to be of sufficient importance to be thought worthy of consideration, at least no comparison is made. According, however, to the report of Mr. George M. Van Nort, Commissioner of Works of the City of New York, that city seems not only to have given wood pavement a thorough trial but to have paid

CAMBERIAN MINING COMPANY (Limited).—The shares of this company have come into notice again through circulars being issued announcing the discovery of a lead lode 4 ft. wide, and yielding at least 2 tons per yard. It is also stated that they have a lode of very rich copper nearly 2 ft. wide, and producing 3 tons per yard. What consideration, if any, should be given to these reports is for those interested to decide. A fair lot of the shares was unsuccessfully offered at 5s., yet many circulars have

[illegible]

mine, and he considered the improvement an important one. He thought it would enable the adventurers of Wheal Bassett to avoid asking for any assistance, and Mr. Bolden hoped that Capt. Hosking's expectations would be realised. Mr. Martyn considered the opinion of the managers of South Frances, West Bassett, and West Frances Mines was that they ought not to be called upon to render any assistance; still, rather than the mine should be stopped, they might, perhaps, be prevailed upon to render some assistance, although it was held in abeyance for the present, in consequence of the report of Capt. Hosking. The improved state of the mine did not, he thought, alter their position in the least with regard to their being entitled to consideration for the pumping of the water from the abandoned mines. He considered they were justly entitled to some consideration for the pumping of that water, which had been thrown upon them by the stopping of some of the adjoining mines, and the neighbouring mines were indebted to the adventurers of Wheal Bassett for what they were doing to get rid of the water. It was subsequently resolved to renew the application.

WEST TOLGUS.—A two-monthly meeting of shareholders was held at the mine account-house on Tuesday (Mr. R. Taylor, F.G.S., in the chair). The accounts showed a profit of 516*l.*, which made the total credit 1813*l.* A dividend of 1*l.* per share was declared, and 1302*l.* carried forward. The agents presented a favourable report, in which they stated that the boring machine was a great advantage. A boring machine—Loam's air compressor—and a pneumatic engine are now in use in the mine.

SCOTTISH AUSTRALIAN MINING COMPANY.

The half-yearly general meeting of shareholders was held at the Cannon-street Hotel on Wednesday.

Mr. A. W. YOUNG, M.P., in the chair.

Mr. CHARLES GRAINGER (the secretary) read the notice calling the meeting.

The CHAIRMAN said he thought the shareholders would consider the report a good one. The great article they dealt in—coal—there had been an increased demand for, and 20,200 more tons had been sold in the half-year, as compared with the previous half-year; the average sale used to be 14,000 or 15,000 a month, so they were now more than one month in advance. This strengthened the belief that the coal was liked in the East, and did the service which good coal was expected to do, because the whole of this time they had had cheap coal in England, and also cheap freights, which were the two things they had to watch at present. If they could hold their own in times like those which they had gone through, he could hardly imagine that any time would arise when they would not be able to find a good vend for their coals in Australia. With regard to competing articles, one small colliery had been opened during the past half-year; on the other hand, one had ceased to work, and, therefore, they were very much in the same position in that respect. There was not much encouragement for opening up new collieries there, as those already in existence could supply a considerably larger quantity of coals if they had opportunities of selling it. As regarded the profits made during the half-year, the profit per ton had been slightly greater than in former years, or, rather, comparing it with the corresponding half of 1877. They had received a little less money in the half-year; but, on the other hand, they had spent rather less; and, as the fixed charges were much the same, the increased vend had given a slightly increased profit per ton. The directors had not stultified the colliery in any respect, and whenever Mr. Morehead, the manager, and Mr. Crouface, the colliery viewer, had recommended the directors to do anything they acted upon their advice. Some wagons were about to be sent out, the directors thinking it good time to purchase new iron was cheap. Mr. Crouface had been in England, and had now returned; during the time he was here he employed himself very much in looking over collieries in this country, and seeing the mode in which they worked, and there was no doubt the experience thus gained would be useful to the company in the future. The directors were very much satisfied with everything he had done, and were unanimous in thinking Mr. Crouface an excellent man to superintend the affairs out there. And now a word with regard to what they were likely to do in the current half-year, and upon this point he was happy to be able to congratulate them, inasmuch as four months out of the six had transpired, and no news had been received of any reduction in the price of coal. It had been a standing order from the directors that telegraphic news should be received when any drop took place in the price of coal, and as no such telegraphic news had been received the directors concluded they had been obtaining the same prices for those four months, and there was no reason to suppose there would be any disturbance in that respect. As regarded the working of the two months of which the directors had now received information—that is to say, the two winter months of July and August he was glad to report that 14,400 tons more had been sold in the two months; in other words, they had sold in two months the quantity which they usually sold in three. He was bound to tell them that the last September report, although it did not bring the exact figures, did say that the harbour was not full of ships, and that trade was rather slack generally. He wished he had nothing less satisfactory to tell about the coal, but he must say a word regarding the copper property in the Des side up in Queensland, which had been stopped, and the expenses there were nothing more than the expenses of a caretaker. The Cadia property, which was more advanced than the other, although not fully developed, had been going on, as the directors hoped, paying expenses, but the terribly low price of copper had beaten them, and there was a small charge of 500*l.* against the company on that account for the half-year. The directors could not see their way, without considerable expenditure, to sufficiently test it to know whether they had a good mine or not. They knew that a great deal of rich copper had been taken out, but a shilling expenditure had never produced a shilling in return. Copper which some time ago was 90*l.* per ton was now as low as 60*l.*, and he was not in favour of spending more money when copper was at the present low price, but possibly when copper went to a better price it would do so on with the works. In the meantime they had to face the fact that they had spent a good bit of money on those two properties, and if it was not that they had a reserve fund, which the company were now considerably increasing, and likewise that they had properties which, if the present times were worth anything, must greatly exceed the value set against them in the books, the directors would be inclined to advise the shareholders to take less dividend and pay this off. But the directors did not think it necessary to do that, as they had a reserve fund of 21,000*l.*, which was being largely added to every half year, and if they looked at the profit, and took the lowest estimate of the Lambton properties, which produced in round figures 36,000*l.* a year, and stood against the company at 80,000*l.*, they might fairly set down and put to that a sum of money which would repay all the loss, and keep the reserve fund intact. There was no doubt that in the copper property they had made a bad investment, and it was well that the shareholders should know it. As regarded the land which was at Newcastle, about which some shareholders had been anxious, he was always certain it would turn to something, and during the currency of the half-year they had sold under a quarter of an acre, for which they had got 500*l.*, and since then Mr. Morehead had sold 2½ acres for 500*l.*, and received the money. They had, therefore, parted with about one-fourth of their land there, and although the portion that had been sold might possibly be the select portion, yet there was no doubt that the buildings which would be erected and the trade which would be carried on there would make the remaining land worth fully as much. The whole of that land stood in the books of the company at 11,000*l.*, and about one fourth had been sold at 60*l.* In conclusion he (the Chairman) moved the adoption of the report and accounts, and the declaration of a dividend at the rate of 1*l.* per cent. per annum, payable on and after Thursday, November 7. Alderman Sir CHARLES WESTON seconded the resolution.

In reply to remarks by Mr. FLEWELLER and Mr. BOUTON, both of whom congratulated the directors on the satisfactory character of the report, the CHAIRMAN said he did not look upon the copper property as a bad investment, except in the sense that they had spent a good deal of money upon it which had as yet made no return, and they must look to the future as to whether it really turned out to be a good investment or not. He did not despair of its becoming a good property, provided there was an improvement in the price of copper. With regard to the excellent quality of the coal, he might mention that a vessel which recently made one of the fastest passages on record used the coal supplied by this company. There was plenty of coal on the property, and no one in that room would live to see the end of it. (Cheers.)

The report was then adopted.

On the motion of Mr. FLEWELLER a cordial vote of thanks was passed to the Chairman and directors, and the meeting broke up.

[For remainder of Meetings see to-day's Journal.]

THE ABERCARNÉ COLLIERY ACCIDENT.—At the Mansion House, on Monday, a conference was held between the Lord Mayor and the Mayors of Manchester, Liverpool, Cardiff, and Newport, Colonel Lyne, and others, on the subject of the various funds now being collected in London and throughout the country for the relief of the sufferers by the recent dreadful colliery accident at Abercarné in Monmouthshire. The subscriptions were stated to amount in London to 30,508*l.*; Liverpool, 2000*l.*; Manchester, 5900*l.*; Cardiff, 2250*l.*; and Newport, 14,870*l.*; or 55,500*l.* in all; whereas the requirements of the widows, orphans, and aged relatives were estimated at 50,344*l.* It was resolved, in these circumstances, that all the funds should be closed at the end of the present month. It was further agreed to invest the money in the names of nine trustees, who had power, when every legitimate claim on behalf of the Abercarné sufferers had been satisfied, to deal with the surplus for kindred purposes. Provision was made for a due audit of the trust and other funds. In the course of the conference it was stated that a meeting was being held that day at Cardiff towards the formation of a Miners' Permanent Relief Fund in South Wales and Monmouthshire, and that the scheme was being most favourably considered both by masters and men. At the instance of the Mayor of Newport (Monmouthshire) the cordial thanks of the local committee

were accorded to the Lord Mayor for the assistance he had rendered the sufferers by opening a fund at the Mansion House. The net result of the musical festival at the Brighton Aquarium on Oct. 21 is the addition of 68*l.* 15*s.* to the Abercarné Colliery Explosion Fund.

WATER PRESSURE ENGINES.

Some improvements in the mode of actuating the valves of steam and water pressure engines have been invented by Mr. ARTHUR WHALLEY, of Earlestown, Lancashire, which also relates to means of adjusting the pause at each end of the stroke of a pumping-engine to suit its working to the flow of water in the pumps; the means employed being made to regulate the admission of steam to suit every variation of its load, and in case of the whole load being suddenly thrown off the valve is reversed, and steam admitted to the opposite end of the cylinder, thus preventing the piston colliding with the cylinder covers, and ensuring against accident. The arrangements are applicable with ordinary slide-valves, but in the larger engines he prefers to use double-beat Cornish valves. For working the slide-valve of a horizontal engine a subsidiary steam cylinder and a cataract cylinder—the same piston-rod being common to both pistons—are placed on a frame carried by any convenient part of the engine. The cataract cylinder is provided with a port governed by an adjustable plug for the passage of liquid from one end of the cylinder to the other. The piston-rod of the cataract and subsidiary pistons is joined to the long arm of a vertical double lever, the short arm of which is attached to the main slide-valve by means of a link. The fulcrum of this double lever is carried by the short arm of a pair of vertical levers, the long arm of which extends downwards, and is connected with the piston-rod of the main cylinder by means of a link or other arrangement. The fulcrum of this pair of levers is carried by a bracket attached to the subsidiary and cataract cylinders.

The subsidiary cylinder is provided with a separate valve chest and slide valve, which valve obtains its motion by means of tappets actuated by the levers attached to the main piston-rod. As the main piston makes its stroke the long arm of the levers connected thereto is carried with it, the short arms above moving in the opposite direction, in time with (but much more slowly than) the main piston, and carrying with it the fulcrum of the double vertical levers attached to the main slide rod, and to the subsidiary piston-rod, thus moving the main slide valve slowly in the direction opposite to that of the main piston, and cutting off steam. As the main piston approaches the end of its stroke the slide valve of the subsidiary cylinder is reversed (by the tappets actuated by the lever attached to the main piston-rod), thus admitting steam to one end thereof. The subsidiary piston and the vertical double levers attached thereto are, therefore, propelled with a speed regulated by the resistance of the liquid in the cataract cylinder to the piston thereof, which is on the same rod. By the movement of these levers the main slide valve is shifted, and steam admitted to the main cylinder at the end which the main piston has reached, thus causing it to make its return stroke. It will be readily understood from the above description that the admission of steam to the main pistons is effected by the subsidiary cylinder, whose speed is governed by the cataract, thus naturally determining the speed of the engine, while the cut-off or expansion is effected by the engine itself. There are other arrangements which may be substituted for that just described, but the principle involved is the same.

When a greater degree of expansion is required he uses a special form of expansion valves. He makes the main slide valve with ports, and works the expansion valves on the back thereof. He carries the rod for the expansion slides through both ends of the valve chest, and to one end joints the long arm of a vertical lever, which he pivots upon a centre carried by the main slide rod, the short arm extending downwards being provided with a slot carrying a movable stud attached to the connecting rod actuating the sliding block. By these means the expansion valves are made to move for the admission of steam at the same time and in unison with the main slide, but are put back with a greatly accelerated speed, thus causing an early cut-off. By altering the position of the stud in the slot the expansion can be varied to any grade. In the arrangements described a pause will be caused at the end of each stroke of the engine, equal in duration to the time required by the subsidiary piston to move the main slide over its lap, but where it is necessary to have a pause of longer duration he makes the valve chest of the subsidiary cylinder circular at the ends, and forms a small piston on each end of the slide valve, steam being admitted to these pistons by means of a subsidiary slide valve, which is actuated by tappets from the main engine, as before described. He then connects the rod of the main slide valve of the subsidiary cylinder to the piston of a subsidiary cataract formed

on the back of the main cataract cylinder, and regulates the flow of the liquid by means of a screw. It will thus be seen that when steam is admitted to the pistons of the subsidiary slide valve, that valve must move with a speed regulated by the subsidiary cataract, thus causing the slide valve of the main engine to open sooner or later, and the main pistons to make a shorter or longer pause at each end of their stroke. Apparatus similar to that described above is applicable for working the slides of engines actuated by water pressure and for regulating the pause at the end of each stroke of such engines, as may be readily understood, the apparatus for working the expansion valves being in such engines dispensed with.

MANUFACTURE OF IRON AND STEEL.

In carrying out his improvements of November and January last Mr. S. G. Thomas, of Battersea, finds that various other basic mixtures may be advantageously used as the material for forming the lining of the Bessemer converter, and the interior of the furnace employed in the open hearth processes for the manufacture of steel or cast malleable metal, so as to enable a basic slag in which phosphorus is removed to be produced. Thus he finds that blast-furnace slag or ore-furnace copper slag, or clay, or Portland cement, or other similar hydraulic cements, or the natural silicates of magnesia or borax, when ground up with limestone, give it sufficient tenacity to form a satisfactory basic lining or fire-brick without materially diminishing its refractory character. Carbonate of magnesia, magnesia, magnesian limestone, or carbonate of baryta may sometimes be substituted for limestone. Certain natural limestones which contain a considerable proportion of silica or of silica and alumina, such as lias limestone and other hydraulic limestones, may be ground up and sometimes used without any admixture, though it is generally desirable to add a little silicate of soda.

Ordinary lime or limestone cannot be successfully used by itself on a commercial scale. If so much silica is present in a hydraulic limestone as to make it non-refractory it should be mixed with a purer limestone before being used. He finds a mixture of 80 parts of limestone, 8 or 9 of glassy blast-furnace slag, and 5 of silicate of soda solution, a good one. Though silicious substances may be advantageously used as a binding material only a small quantity should be used, and the total silica present in the mixture should not exceed about 10 or 12 per cent. as a maximum.

The tuyeres used in the converter he makes of approximately the same materials as the lining. Thus he finds a mixture of 85 parts of ground limestone, with 10 parts of clay and 5 of a solution of silicate of soda, makes an excellent tuyere. He also makes tuyeres of a mixture of limestone and oxide of iron in the proportion of from 2 to 4 parts of oxide of iron to 100 parts of ground limestone. The ladle into which the converted metal is tapped should be lined with one of the basic mixtures described. The mixtures may, in all cases, either be rammed into an iron casing, or they may be made into bricks before being used. The bricks, and also the tuyeres, should be well burnt before being used, having been previously dried at a low heat.

WELDLASS BOILER RINGS.—To produce a ring without weld or joint, the section of which is commonly known as angle iron, for the purpose of securing the shells and furnace tubes of boilers to the endplates, Mr. JOHN FURNACE, of Huddersfield, proposes to take either a slab of iron or of steel bloom, and manipulate the same whilst heated into circular a plate. He then makes a hole through the centre of the plate, and expands the same to such a diameter that the plate will pass on to the rollers of a tyre rolling mill, and is thereby worked out, and expanded to the diameter and section required.

WHEAL JANE.—At the meeting last week, Capt. Southey said they had plenty of uphill work in the mine during the past two years, and not only uphill work in the erection of machinery, but in the exceedingly low price of tin. He then referred to the fact that if tin had remained at 42*l.* a ton, the same as when he took the management of Wheal Jane, they would have paid costs, and notwithstanding the decrease in the price of tin, they had paid costs and a little more. At the same time he did not want to rest satisfied with that; he was one of those who "go in" for improvements, and as far as possible he was carrying them out. After a few other remarks he concluded by saying that he hoped the time was not far distant when they would be able to meet costs even with the present low price of tin.

HOLLOWAY'S PILLS are the medicine most in repute for curing the multifarious maladies which beset mankind when dry sultry weather suddenly gives place to chilly, drenching days. In fact, these pills offer relief even if they fail of proving an absolute remedy in all the disturbances of digestion, circulation, and nervous tone, which occasionally oppress a vast portion of the population. Under the genial, purifying, and strengthening powers exerted by this excellent medicine the tongue becomes clean, the appetite improves, digestion is quickened, and assimilation rendered perfect. These pills possess the highly estimable property of cleansing the entire mass of blood; which, in its renovated condition, carries purity, strength, vigour, to every tissue of the body.

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Combines strength and efficiency with moderate cost, and supersedes all other modes of crushing ores.

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Which is by far the best machine yet brought out, and crushes greasy or dry bones with equal ease. It has dealt in a most successful way with solidified guano.

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N.B.—The above company are not exhibiting any of their machines at Paris.

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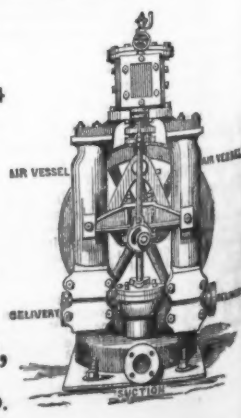
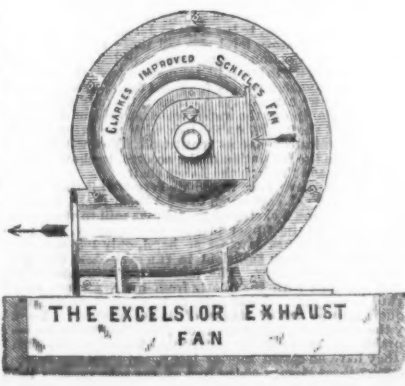
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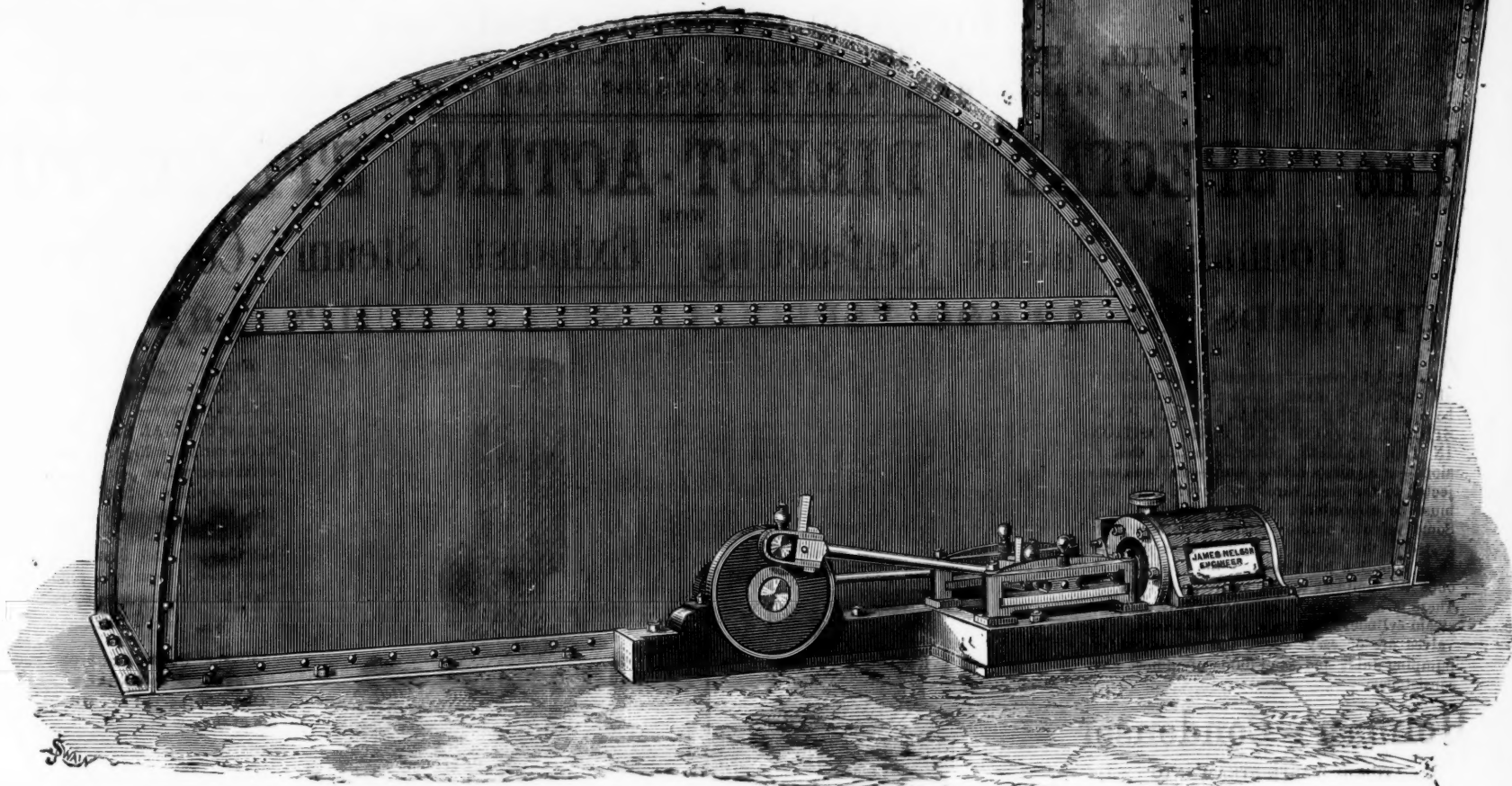
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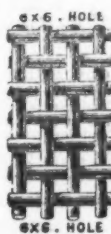
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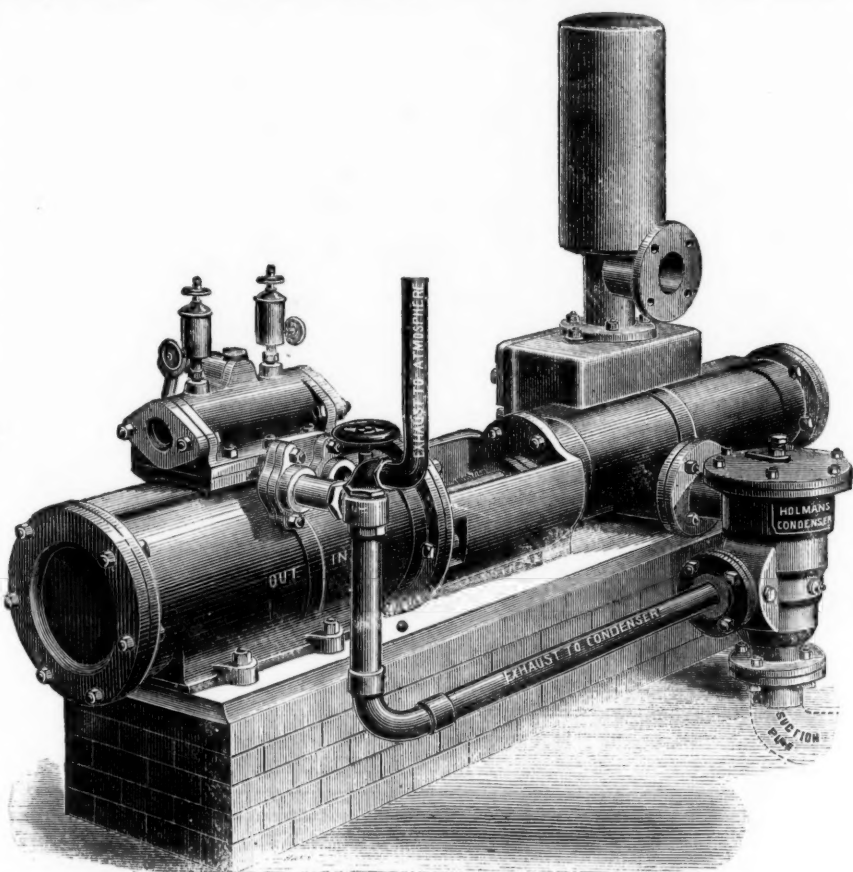
Turns waste steam into
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Saves half its cost in pipes and
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Prevents all escape of steam in
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Requires no extra space.

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Are made to suit any size and kind of Steam Pump. They form a part of the suction pipe of the Pump, and while they effectually condense the exhaust steam they produce an average vacuum of 10 lbs. per square inch on the steam piston, increasing the duty of the Engine, and effecting a saving in fuel of from 20 to 50 per cent.

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Diameter of Steam Cylinder...In.	3	4	4	4	5	5	5	6	6	6	6	7	7	7	7	7	8	8	8	8	8	9	9	9	9	10	10
Diameter of Water Cylinder...In.	1½	2	3	4	3	4	5	3	4	5	6	3	4	5	6	7	4	5	6	7	8	5	6	7	8	9	10
Length of Stroke...In.	9	9	9	9	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	12	18	12	12	12	18	24	12
Gallons per hour	680	815	1830	3250	1830	3250	5070	1830	3250	5070	7330	1830	3250	5070	7330	9750	3250	5070	7330	9750	13,000	5070	7330	9750	13,000	16,500	5070
Price of Special Pump...£	16	18	20	25	22 10	27 10	32 10	25	30	35	40	30	35	40	45	50	40	45	50	55	65	50	55	60	70	85	55
Extra, if fitted with Holman's Condenser and Blow-through Valve	£7	£7	£9	£11	£8 10	£11 10s	£12 10s	£9	£12	£15	£15	£10	£13	£15	£16	£22	£13	£16	£16	£22	£22	£16	£16	£23	£24	£35	£17

CONTINUED.

Diameter of Steam Cylinder..In.	10	10	10	10	12	12	12	12	12	12	14	14	14	14	14	14	16	16	16	16	16	18	18	18	18
Diameter of Water Cylinder..In	7	8	9	10	6	7	8	9	10	12	7	8	9	10	12	14	8	9	10	12	14	9	10	12	14
Length of StrokeIn	12	18	24	24	18	18	18	24	24	24	24	24	24	24	24	24	24	24	24	24	24	24	24	24	24
Gallons per hour	9750	13,000	16,519	20,000	7330	9750	13,000	16,519	20,000	30,000	9750	13,000	16,519	20,000	30,000	40,000	13,000	16,519	20,000	30,000	40,000	16,519	20,000	30,000	40,000
Price of Special Pump..£	65	75	90	100	75	80	85	110	120	140	110	120	130	140	160	180	140	150	160	180	200	180	190	210	280
Extra, if fitted with Holman's Condenser and Blow-through Valve	£23	£24	£35	£35	£20	£27	£27	£38	£38	£50	£28	£28	£40	£40	£55	£55	£28	£40	£40	£55	£55	£45	£45	£56	£80

Intending purchasers of Steam Pumps would do well to observe the great length of stroke, short steam cylinder, and short piston of the "Special" Steam Pump, as compared with the short stroke, long steam cylinder, and long piston of the Pumps of other makers, as the efficiency and durability of the machine, and the space occupied upon this. The advantage of long strokes will be obvious when purchasers are reminded that each set of suction and delivery valves of a "Special" Steam Pump with 24 in. stroke, running at 120 ft. per minute, would open and close only 30 times per minute, as against 120 times per minute in a Pump with only 6 in. stroke performing same duty.

The "Special" Steam Pump can be worked by Compressed Air as well as by Steam.

HUNDREDS of these PUMPS are USED for HIGH LIFTS IN MINES, for which purpose they are made with 21, 24, 26, 28, 30, and 32-inch Steam Cylinders, and 36 48 and 72-inch Strokes.

The following Testimonial gives one Example of the Power Gained by the action of Holman's Patent Condensers:—

NORLEY COLLIERY, WIGAN.

Messrs. TANGYE BROTHERS AND HOLMAN.

GENTLEMEN,—I have great pleasure in recording my entire satisfaction with the working of the Holman's Patent Steam Pump Condenser which you have supplied to us. The complete condensation of the steam is, apart from its value in the strict economic sense, a most valuable feature in the drainage of underground work.

ings. The perfect manner in which this important result is accomplished by your Condenser is extremely creditable to you, and merits the thanks and commendation of the Mining Engineer. When we start the "Special" Steam Pump the Condenser commences working automatically, and maintains a constant vacuum of 10½ lbs. per square inch, even when we run the Pump upwards of 80 strokes (106 feet) per minute. It may perhaps be interesting to you to know that when we were running the Pump at 54 strokes (168 feet) per minute, the steam gauge

indicating a steam pressure of 36 lbs. per square inch, 60 yards from the Pump and the Condenser vacuum gauge on the exhaust pipe indicating a steady vacuum of 21½ inches, I turned the exhaust steam from the Condenser into the atmosphere, when the speed at once fell to 44 strokes per minute. The working economy thus shown is really so great that the cost of the Condenser must be saved in a very short time. (Signed) J. THOMPSON.

NORTH OF ENGLAND HOUSE ... SOUTH WALES HOUSE...

TANGYE BROTHERS, ST. NICHOLAS BUILDINGS, NEWCASTLE-ON-TYNE. TANGYE BROTHERS AND STEEL, Trdegar Place, NEWPORT, Mon.; and Exchange Buildings, SWANSEA

AWARDED THE PRIZE MEDALS AT LEEDS, MANCHESTER, AND WREXHAM EXHIBITIONS, 1875 AND 1876.

HADFIELD'S STEEL FOUNDRY COMPANY, ATTERCLIFFE, SHEFFIELD,

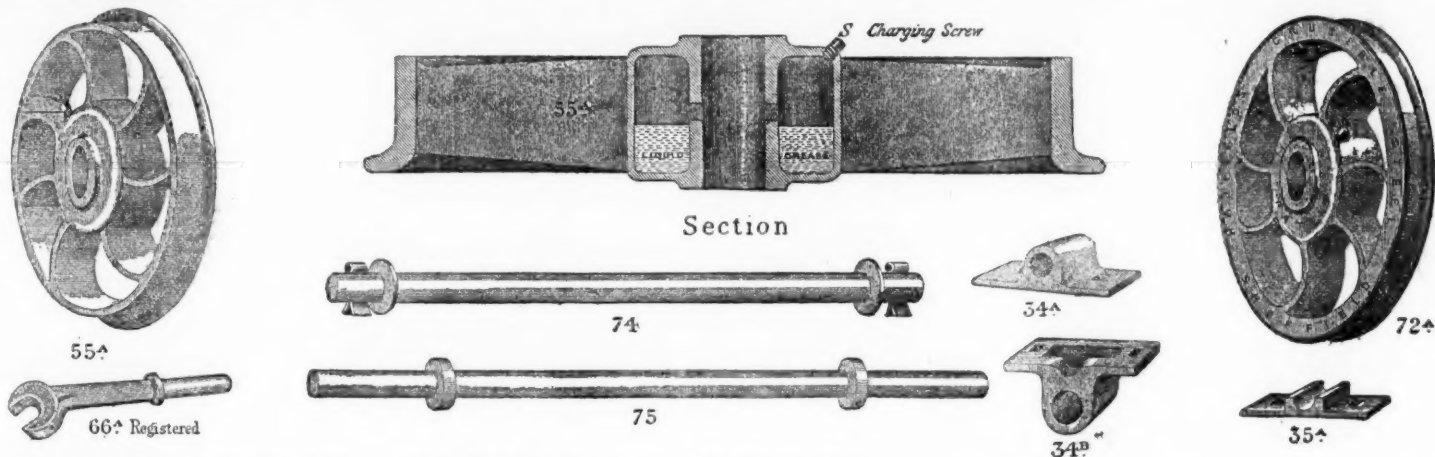
DEVOTE THEIR EXCLUSIVE ATTENTION TO THE MANUFACTURE OF

CRUCIBLE STEEL CASTINGS, for Engineering and Mining Purposes,
AND ARE THE SOLE MAKERS OF

Hadfield's Self-oiling Steel Wheels (PATENTED).

These possess advantages held by no other wheels, and are specially adapted for Collieries, Ironstone Mines, Slate Quarries, Lead and Copper Mines, &c., &c., where LOOSE Wheels are used (i. e., those revolving upon their own axles). By the old system of lubricating loose wheels, it is well known this is attended with constant labour and excessive waste; and as so little of the grease or oil applied reaches the wearing surfaces, and as re-greasing can only take place at fixed parts of the workings, the bosses of the wheels and bearings of the axles soon become dry, and cut each other: thus causing enormous wear and tear, and necessitating extra labour, haulage power, and expense. These and numerous other defects are entirely remedied by these wheels, as will be readily seen from the following illustrations and advantages claimed.

N.B.—Price per Set of Wheels and Axles (ready for use) forwarded on receipt of—1. Diameter of Wheel on tread. 2. Width of tread. 3. Diameter of axle. 4. Total length of axle, also whether No. 74 or 75. 5. Rail gauge. 6. Rolling load.



This Advertisement is varied from time to time.

The following are a few of the numerous Advantages claimed by the above Self-oiling Wheels:—

- 1.—Two-thirds (at least) less grease or oil is required than at present used by any known method of lubricating Mining Wagons, whether by hand, machine, or otherwise.
- 2.—These wheels effect a very great saving in haulage power; also wear and tear—being so constructed as never to allow the bearings to become dry. The revolving of the wheel leads out the oil as required, and immediately the wagon stops the lubricator ceases its action.
- 3.—No waste of grease can occur, no matter in what position the wagon may be placed, when discharging its contents (even if up side down); and when the wagons are not in use it is utterly impossible for any grease to escape, as it is all stored below the outlet (as shown above).
- 4.—When once these wheels have been charged with liquid grease (which can be done by any inexperienced person) they do not require any attention or re-greasing whatever for several weeks or even months afterwards, in proportion to the distance travelled.
- 5.—These wheels can be readily fixed to any description of either wood or iron curves now in use, whether the wheels are upon the inside or outside of the frame.
- 6.—They are exceedingly simple in construction, have no detail, and are not liable to get out of order.
- 7.—They possess great strength, durability, and extreme lightness, being made of CRUCIBLE STEEL.

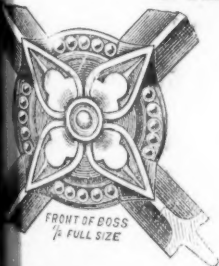
Where FAST Wheels and Axles are adopted instead of Loose ones, as shown above, see our Illustrated Sheets of Drawings Nos. 2 and 3 of

Crucible Steel Wheels and Axles, fitted complete by Hadfield's Patent Method, and Hadfield's Self-oiling Pedestals.

Awarded the Gold Medal, Paris Exhibition, 1878.

HARRIS'S PATENT WROUGHT-IRON WINDOWS.

DOME AND OTHER ROOF LIGHTS, FLOOR AND PAVEMENT LIGHTS, ETC.



GREAT BRITAIN,
UNITED STATES OF AMERICA,

ARE STRONGER, SUPERIOR, AND CHEAPER
THAN ANY OTHER METAL SASHES YET
PRODUCED—COST LESS FOR GLAZING—
ARE AS CHEAP IN MANY CASES AS WOOD

Private Houses,
Parsonage Houses,
Farm Houses,
Churches,
Chapels,
Schools,

ILLUSTRATED CATALOGUES
ON APPLICATION.

In Basement Storeys and Exposed Positions Shutters
and Guard Bars are dispensed with.

HOME AND

SOLE MAKER—J. T. HARRIS, Engineer, Ironfounder, and Manufacturer,

90, CANNON STREET, LONDON, E.C.; AND BEAUFORT IRONWORKS, BRISTOL.

PATENTED IN

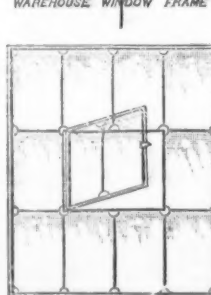
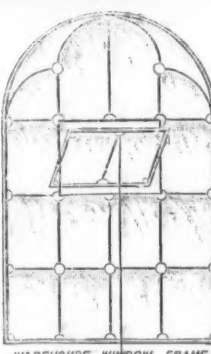


OUTER BAR PLAIN
FOR CASEMENTS

REBATED BAR
FOR CASEMENTS

REBATED BAR
FOR CASEMENTS

SECTION OF OUTER
FRAME OF CASEMENTS
TO RUN



FACTORY OR MILL WINDOW FRAME

FRANCE,
GERMANY, AND BELGIUM.

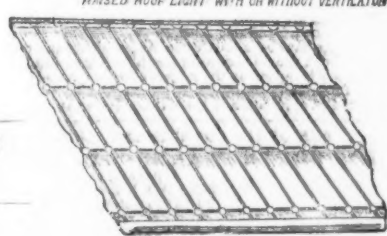
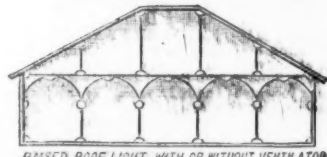
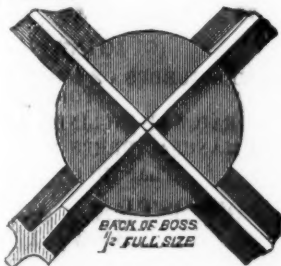
—CAN BE DESIGNED AND MANUFACTURED
TO SUIT ANY STYLE OF ARCHITECTURE
OR POSITION WHERE A WINDOW MAY BE
REQUIRED.
ARE BEING EXTENSIVELY USED IN—

Lunatic Asylums, &c.,
Public Buildings, Banks,
Wharves, Warehouses,
Factories, Mills,
Breweries, &c.,
Engine Houses.

ILLUSTRATED CATALOGUES
ON APPLICATION.

Security is obtained in
these Skylights with-
out Guard Bars, and
with less obstruction
to Light.

EXPORT.



At the PARIS EXHIBITION the Jurors have Awarded

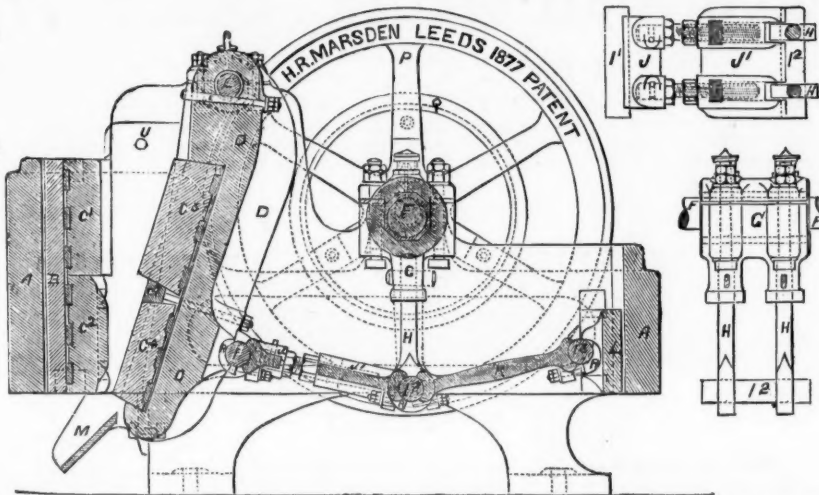
THE GOLD MEDAL, THE SILVER MEDAL, AND HONOURABLE MENTION

FOR MY LATEST PATENTED STONE BREAKERS AND ORE CRUSHERS.

Stones broken equal, and Ores better, than by hand, at one-tenth the cost.

H. R. MARSDEN,

ORIGINAL PATENTEE AND SOLE MAKER OF BLAKE'S

Improved Patent Stone Breakers & Ore Crushers.**New Patent Reversible Jaws,
in Sections, with Patent
Faced Backs.****NEW PATENT ADJUSTABLE
TOGGLES.****OVER 2500 IN USE.****New Patent Draw-back
Motion.****NEW PATENT STEEL TOGGLE BEARINGS.****70****PRIZE MEDALS.****READ THIS—**Wharholme Lime Works, Maryport, Whitehaven
November 7, 1878.

H. E. MARSDEN, Esq., Soho Foundry, Meadow Lane, Leeds.
DEAR SIR,—The machine I have in use is one of the largest, 24 in. by 12 in. The quantity we are breaking daily with this one machine is 250 tons, the jaw being set to break to size of 2 1/2 in. We have, however, frequently broken 300 tons per day of ten hours, and on several occasions 360 tons during the same period. The stone we break is blue mountain limestone, and is used as a flux in the ironworks in this district. We have now had this machine daily use for over two years without repairs of any kind, have never had occasion to complain of any inconvenience using the machine. I hope the one you are now making me may do its work equally well. The cost—INCLUDING ENGINE-POWER, COALS, ENGINE-MAN, FEEDING, AND ALL EXPENSE OF EVERY KIND—is just 3d. per ton. Should any of your friends feel desirous of seeing one of your machines at work, I shall have much pleasure in showing the one alluded to.

I am, dear Sir, yours very truly,

WILLIAM MILLER

AND THIS—Wharholme Lime Works, Aspatria, Cumberland
July 11th, 1878.

H. R. MARSDEN, Esq., Soho Foundry, Leeds.
DEAR SIR,—We are in receipt of your letter of 4th inst. and may just state that the stone breaker above named has been under my personal superintendence since its erection, and have no hesitation in saying that it is as good now as it was five years ago.

I am, dear Sir, yours faithfully,

FRANCIS GOULD

GREATLY REDUCED PRICES ON APPLICATION.

ALL BEARINGS are renewable, and made of H.R.M.'s Patent Compound ANTIFRICTION METAL.

CATALOGUES, TESTIMONIALS, &c.

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COMPANY

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In ordinary ends two machines may be worked together, and at a proportionately increased speed. They are strong, light, and simple, easily worked, and adapted for ends and stopes, and the sinking of winzes and shafts.

The company are also prepared to SUPPLY COMPRESSORS, and all necessary appliances for working the said Drills.

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(ORIGINAL PATENTEES),

MANUFACTURERS OF IMPROVED STEEL WIRE FOR ROPES FOR COLLIERIES,

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